



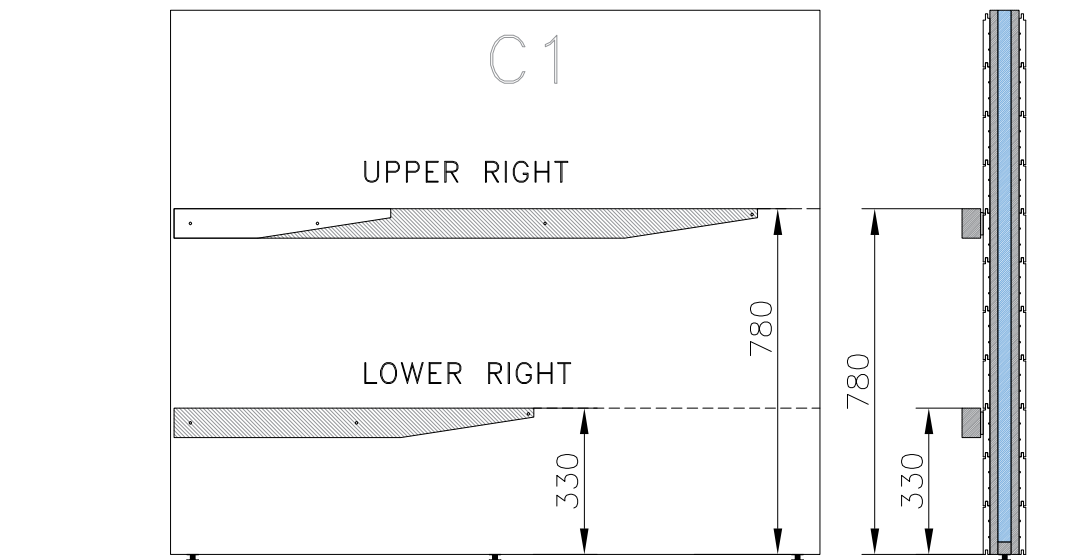
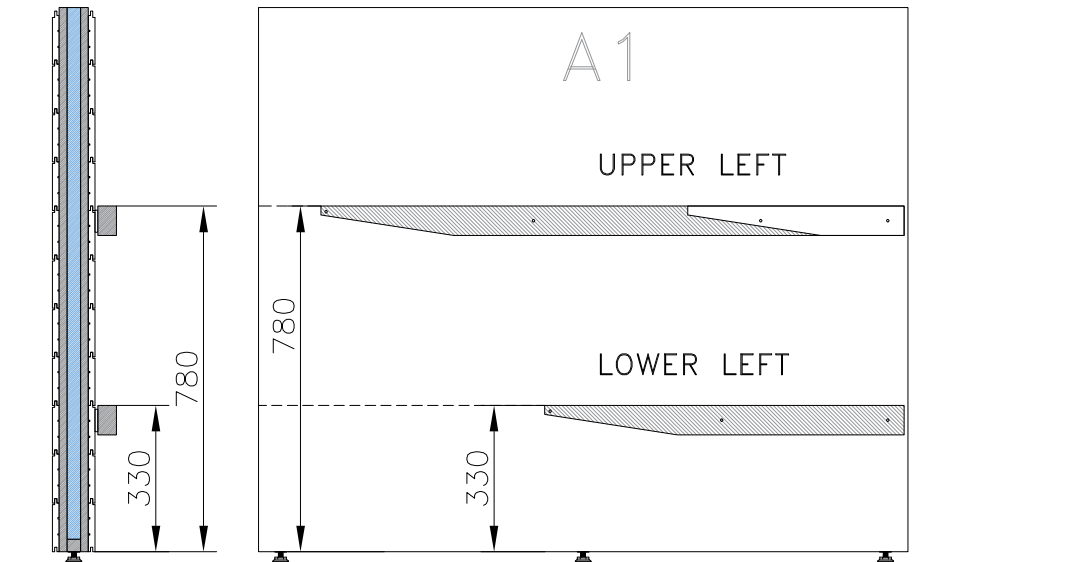
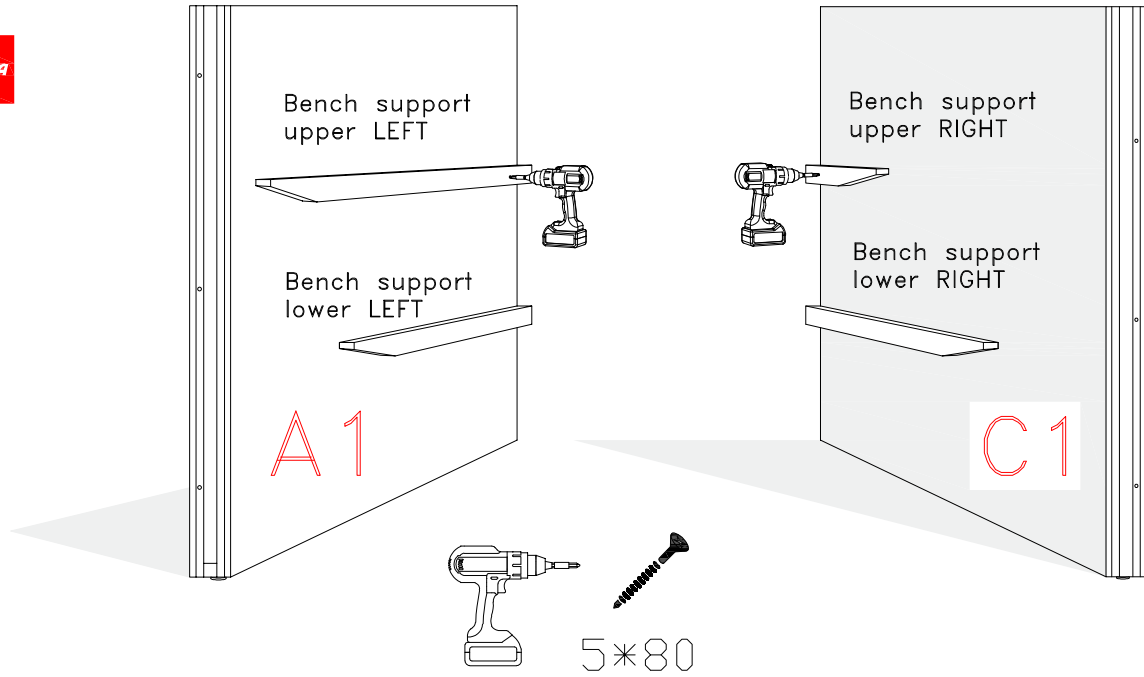
BLOCK SAUNA CABIN  
INSTALLATION INSTRUCTIONS

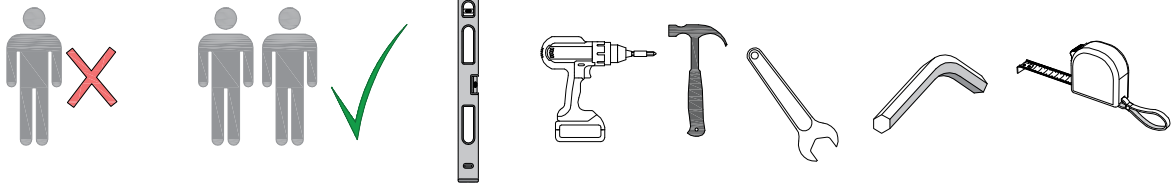




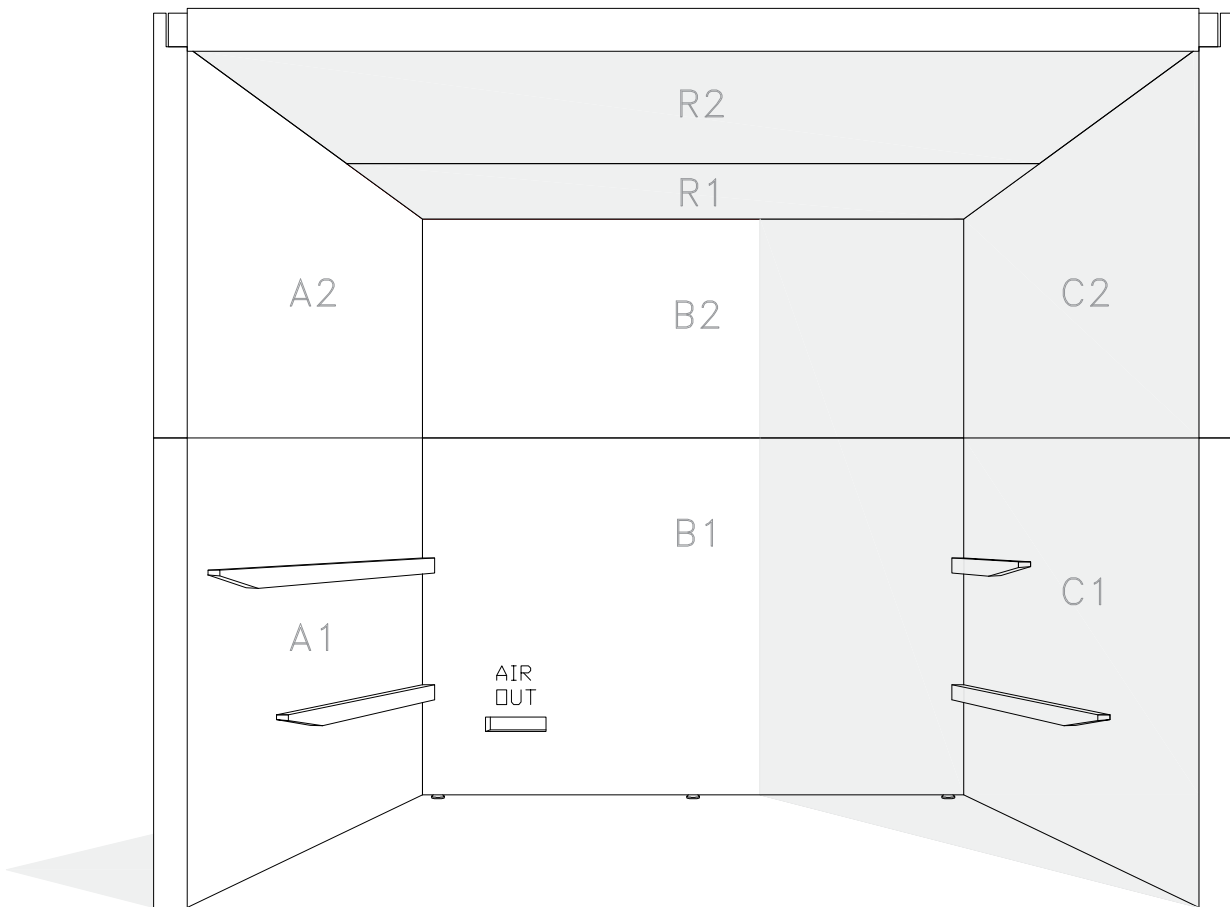
Table of contents BLOCK-sauna cabin		
Sauna cabin		
Wall-elements	Info	Quantity
A1		1 pc
A2		1 pc
B1		1 pc
B2		1 pc
C1		1 pc
C2		1 pc
Back steel profile		
Back profile L (LEFT)	ZVEL-720	1 pc
Back profile R (RIGHT)	ZVEL-721	1 pc
Roof element(s)		
R1		1 pc
R2	if depth bigger than 1200mm	1 pc
Front steel profile		
Front profile L (LEFT)	ZVEL-730	1 pc
Front profile R (RIGHT)	ZVEL-731	1 pc
Back corner covers		
Left back corner cover		1 pc
Right back corner cover		1 pc
Benches		
Lower bench 1		1 pc
Lower bench 2	layout dependent	1 pc
Upper bench 1		1 pc
Upper bench 2	layout dependent	1 pc
Upper bench 3	layout dependent	1 pc
Bench support(s)		
Decorative bench support(s)	layout dependent	
Standard bench support(s)	layout dependent	
Back rest(s)		
Back rest 1		1 pc
Back rest 2	layout dependent	1 pc
Back rest 3	layout dependent	1 pc
Glass front		
G1	Next to door with hinges	1 pc
G2	Next to door	1 pc
G3	Side wall glass, if ordered	1 pc
G4	Side wall glass, if ordered	1 pc
D	Door glass	1 pc
UG	Upper glass above the door	1 pc
Sealant for glass corner	Only with glass corner	1 pc
Hinges	1-053-440 black	2 pcs
Door handle	Nuppi4, black	1 pc
Magnet holder	ZVEL-500	1 pc
Counter part for magnete	ZVEL-501	1 pc
Magnet	SAZ048KPL	1 pc
Glass support leg	SAZ064M	2-6 pcs
LIGHTNING		
Sauna lamp white	SAS21060T	1 pc
Ventilation		
Ventilation tunnel, steel	ZVEL-740	1 pc
AIR Ventilation slider, black	4021101	1 pc
OPTIONS		
RGBW-LED tubes	if ordered	
Power 90W / 160W (24V)	LED-PWS-24-90	
Power 160W (24V)	LED-PWS-24-160	
RGBW LED funk driver CV 24V	LC-CV-VP	
RGBW LED remote unit 1 zone	LR-1Z	

# Installing bench supports



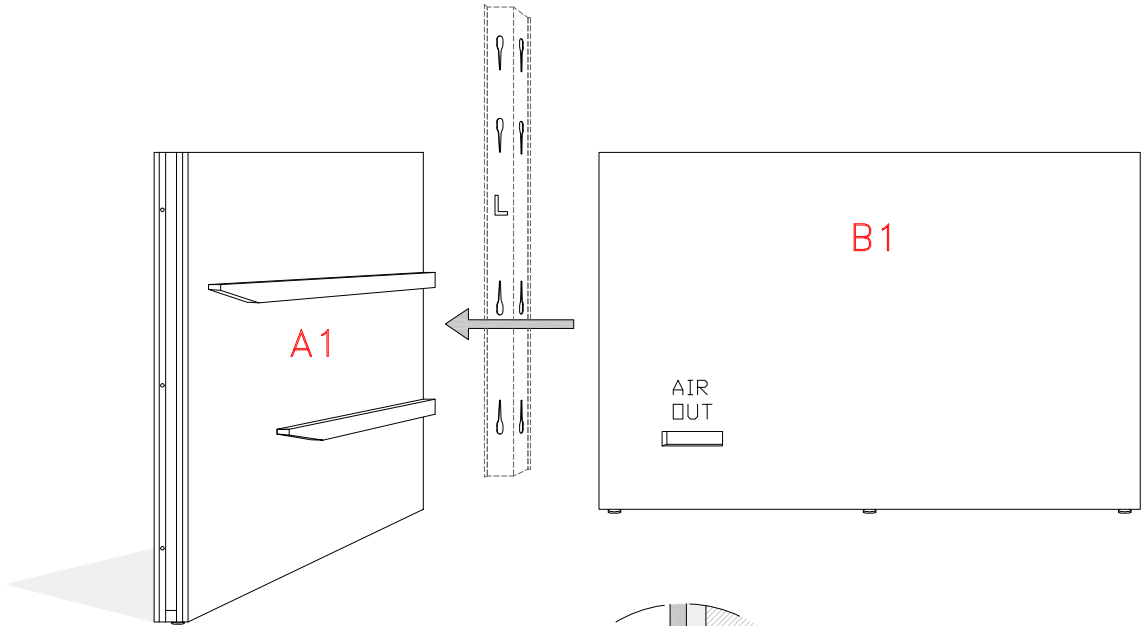


BLOCK-sauna (Dual Air Flow System)  
Installation order of wall- and  
ceiling elements

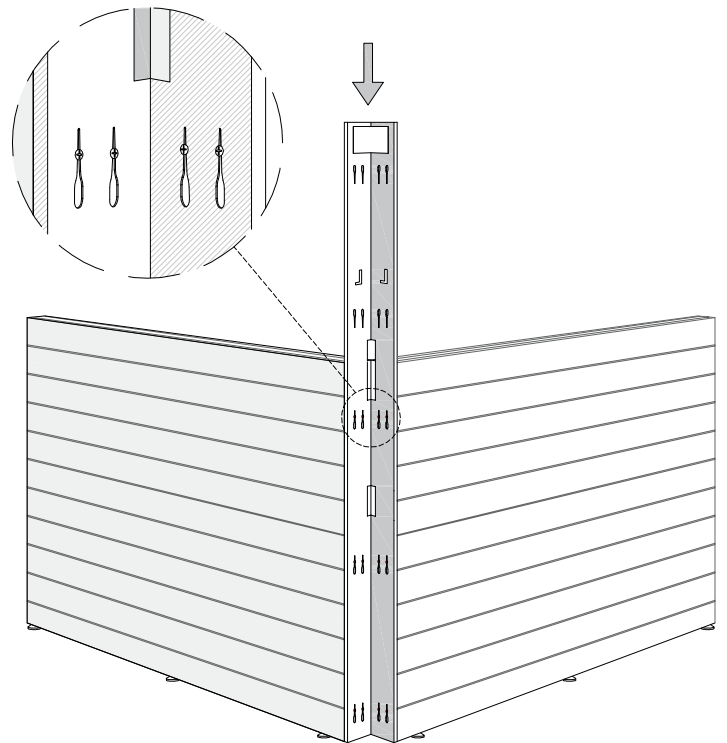




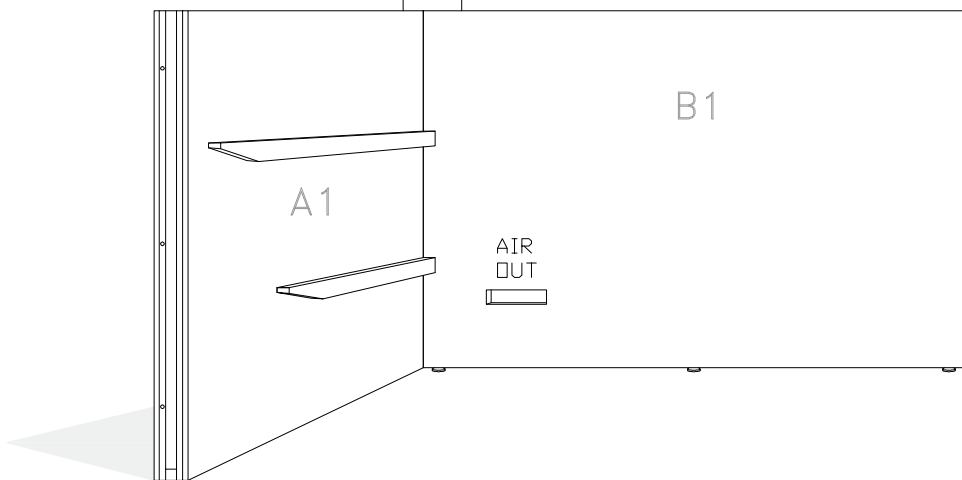
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L = LEFT

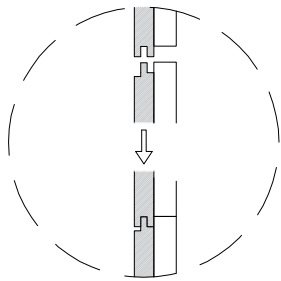
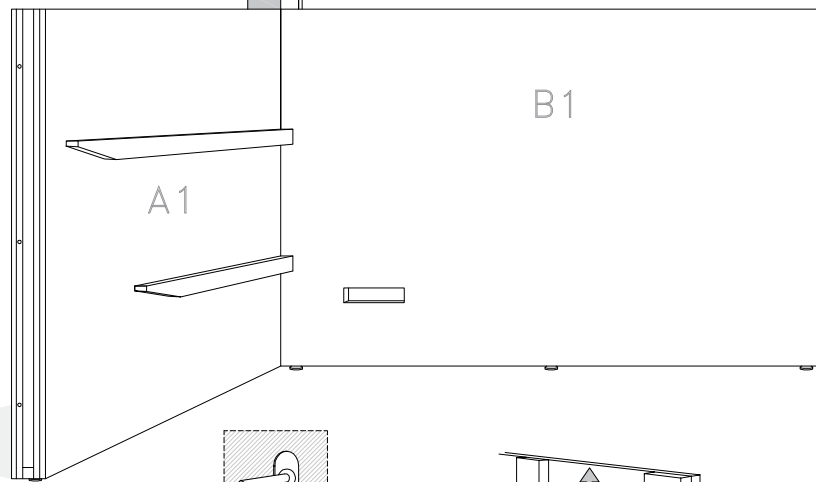
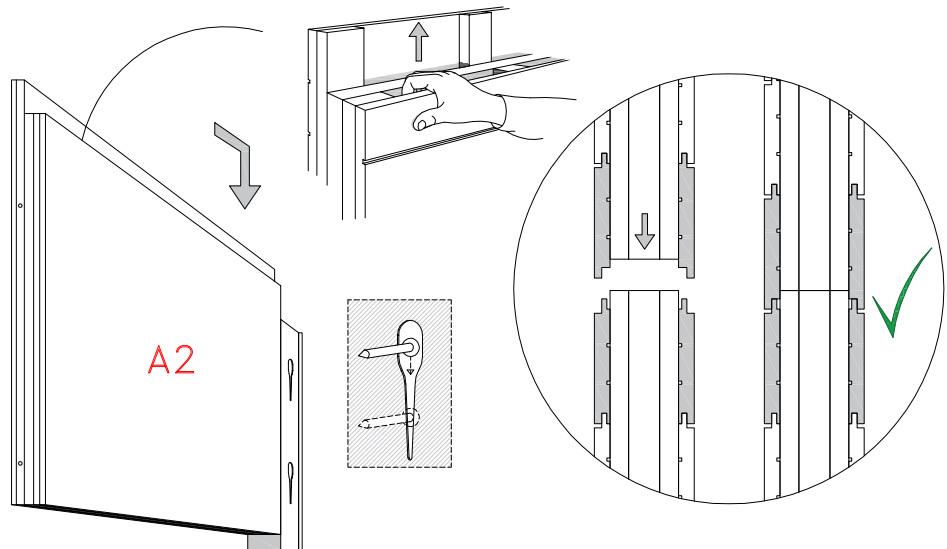


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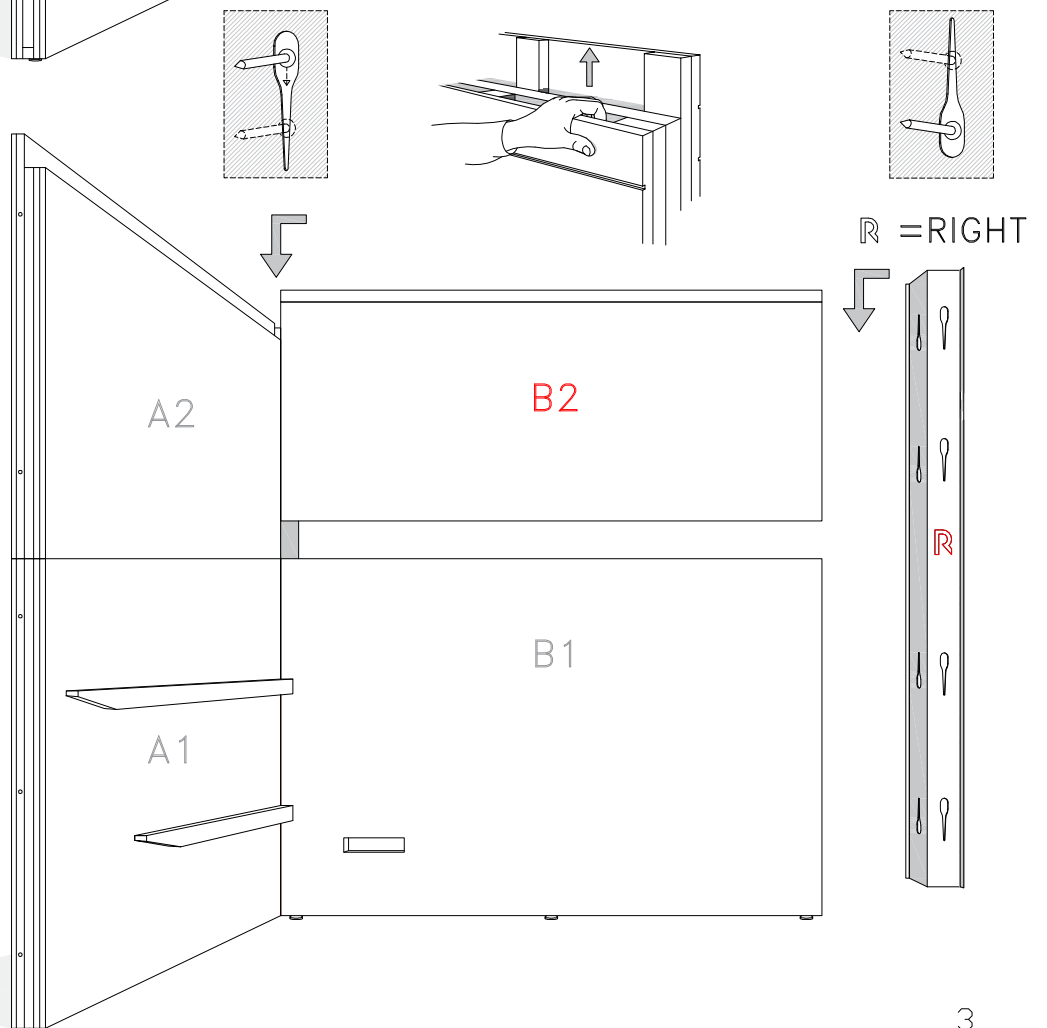




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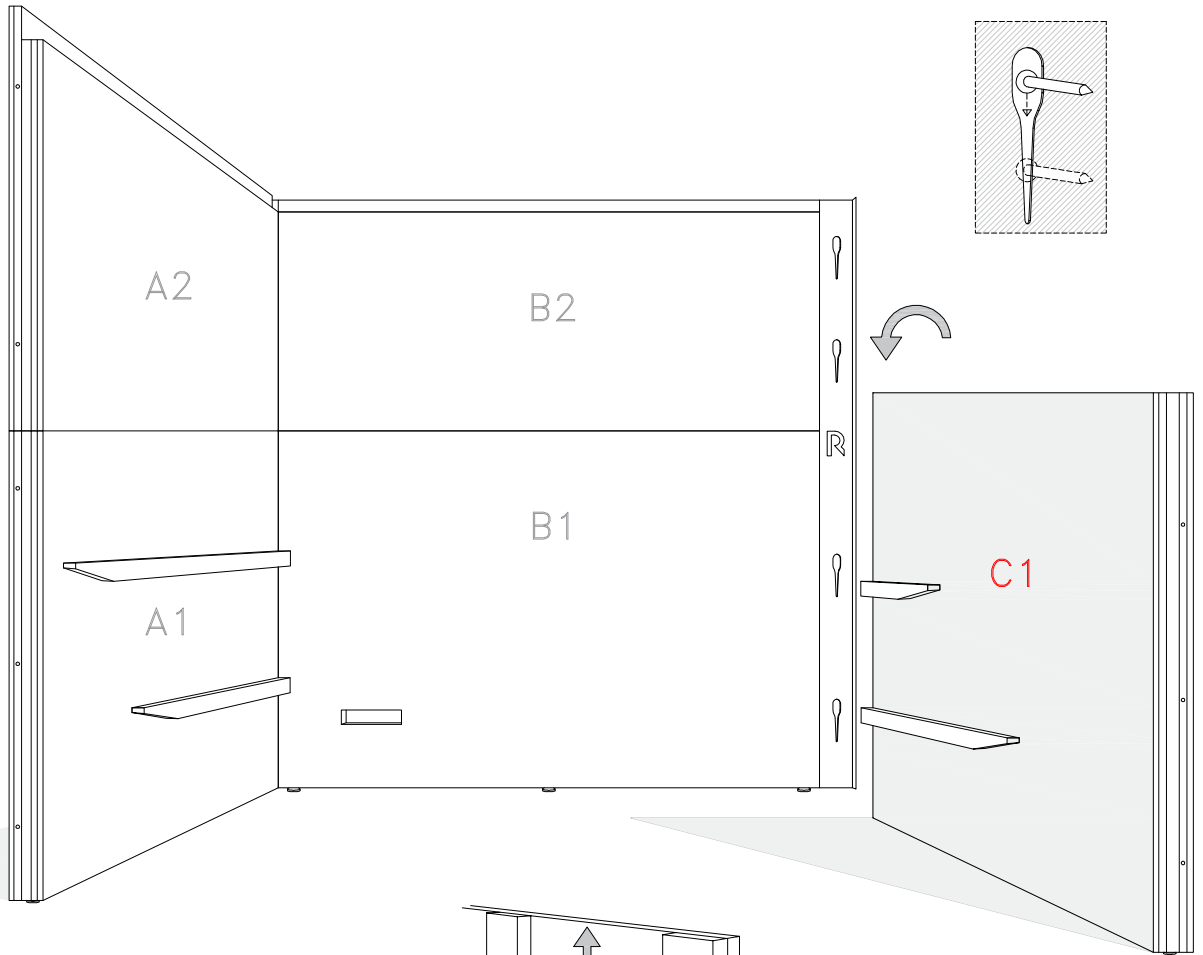


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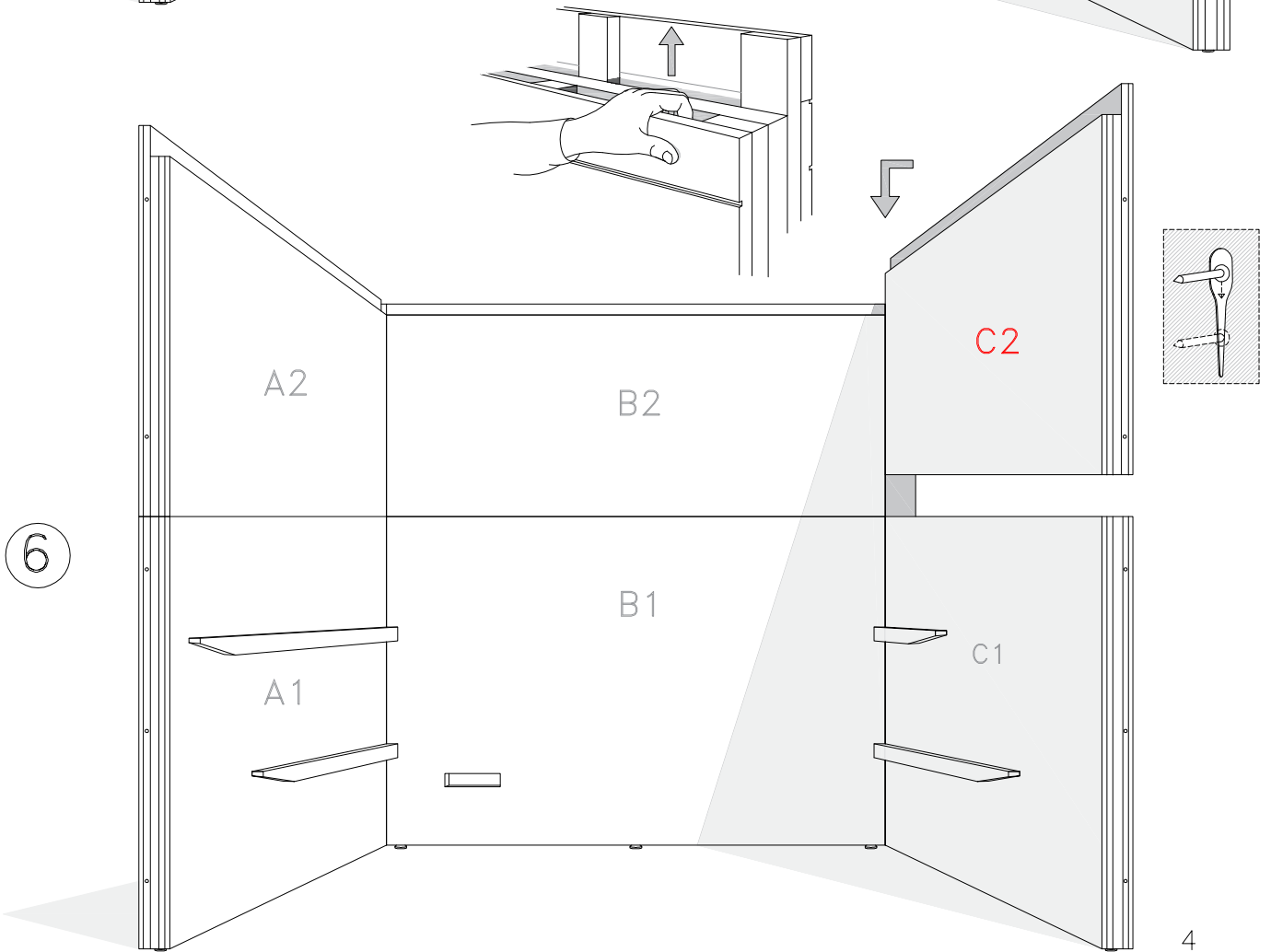




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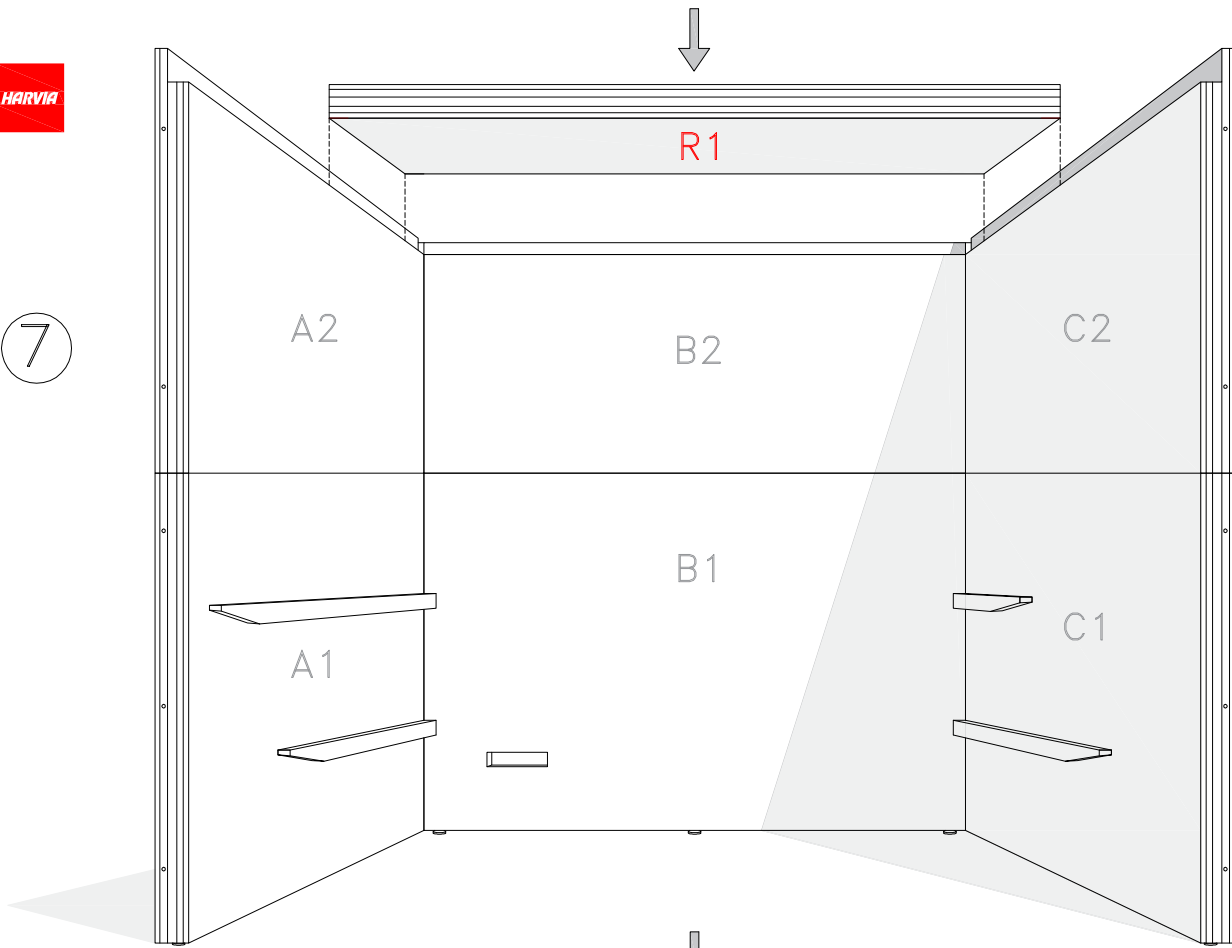


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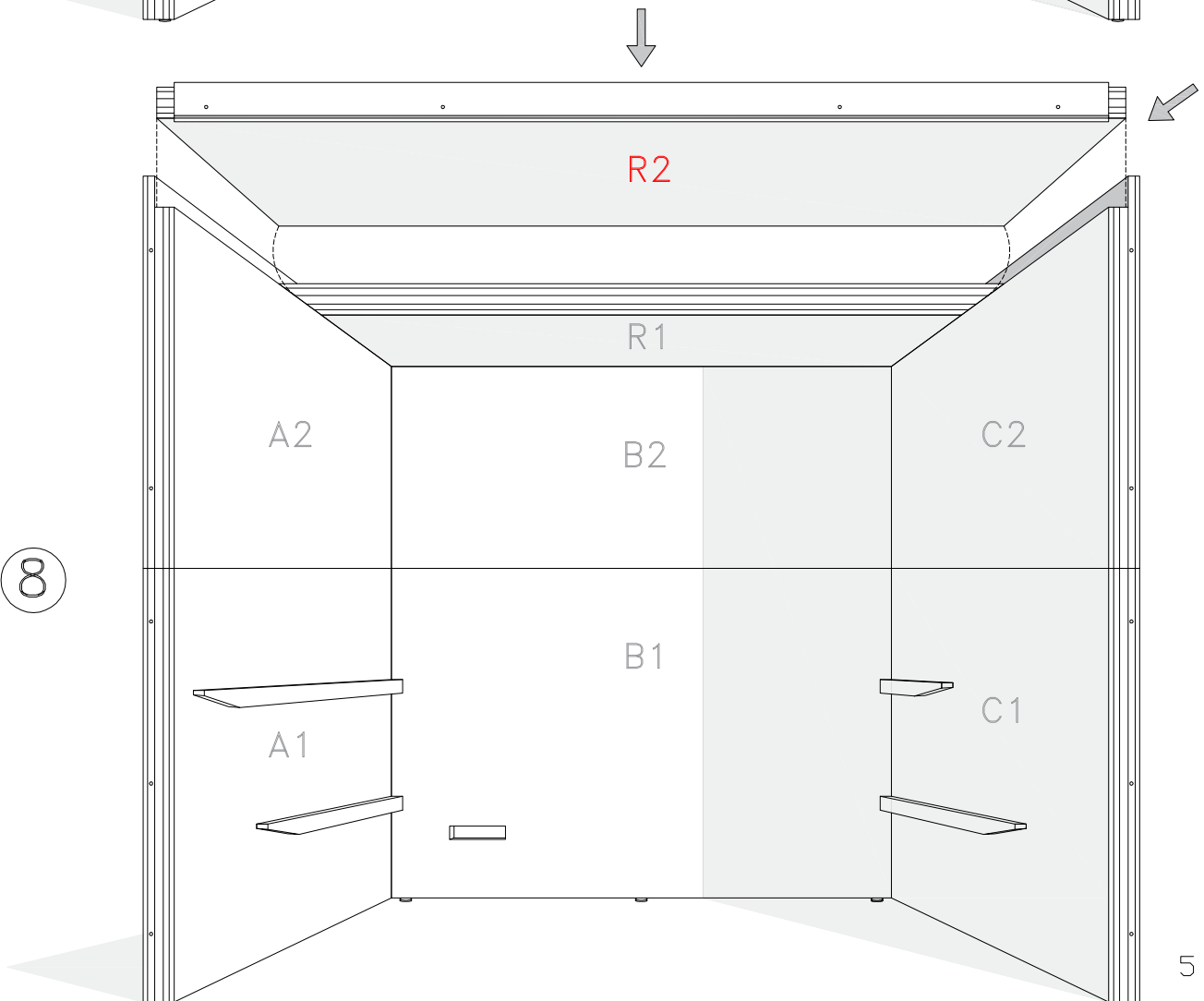


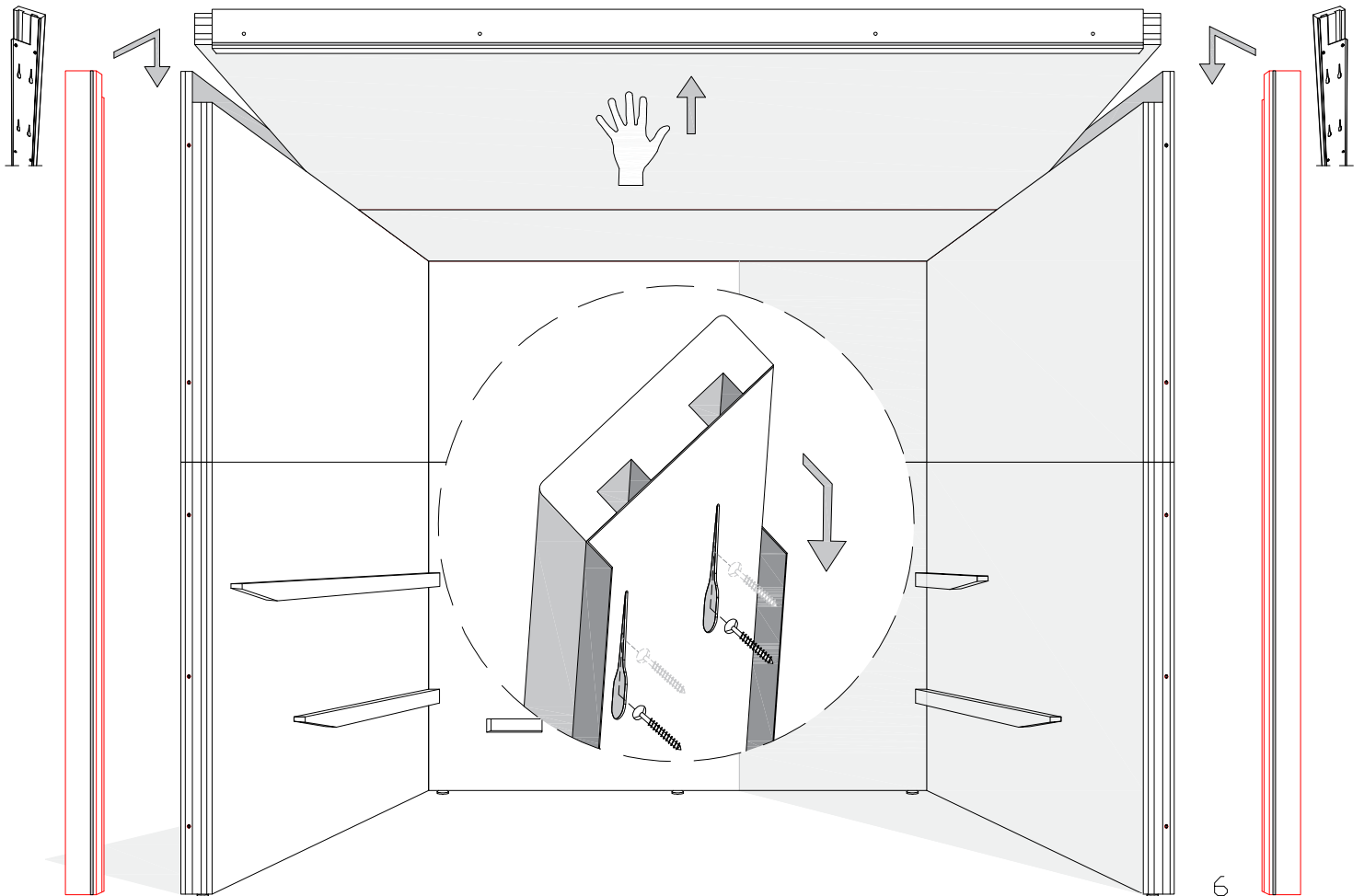
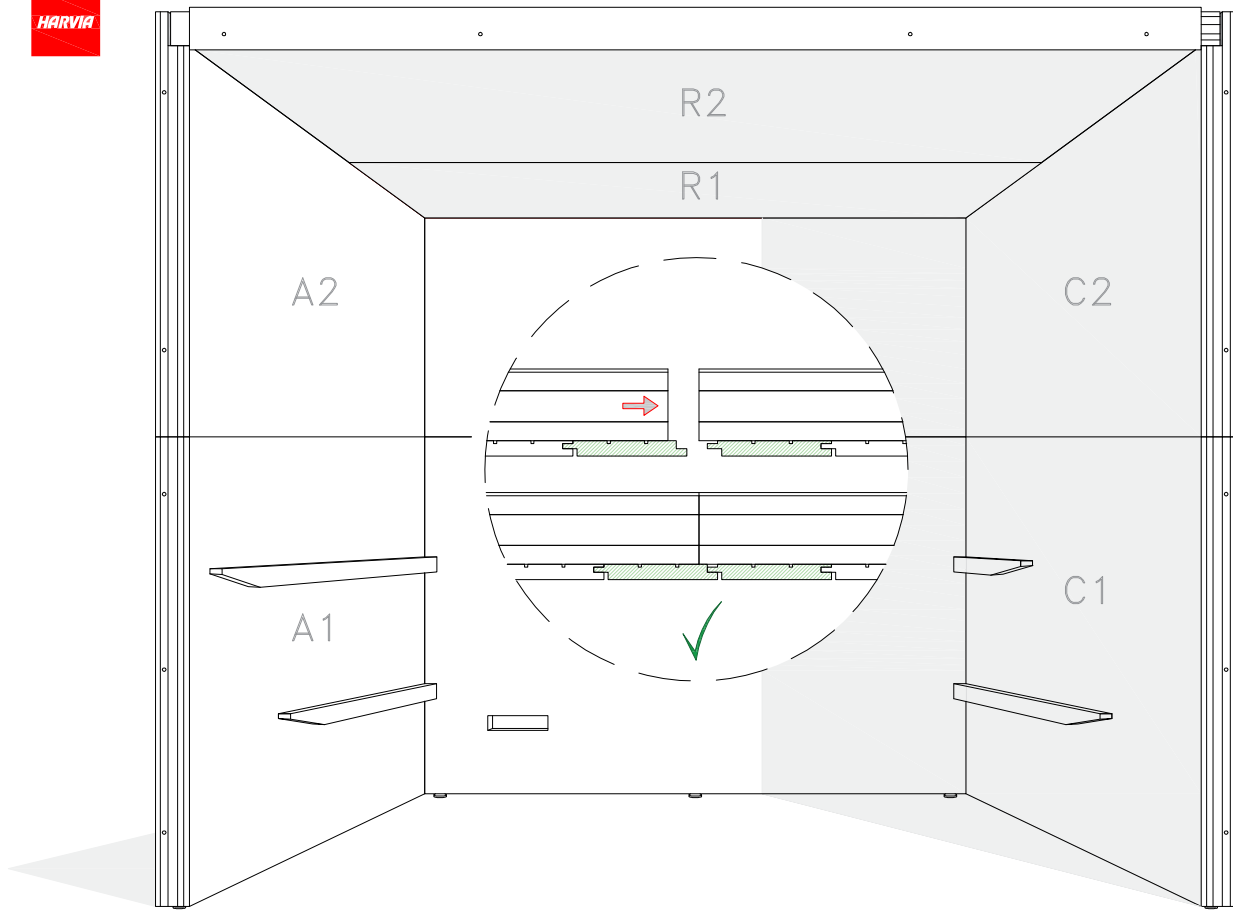


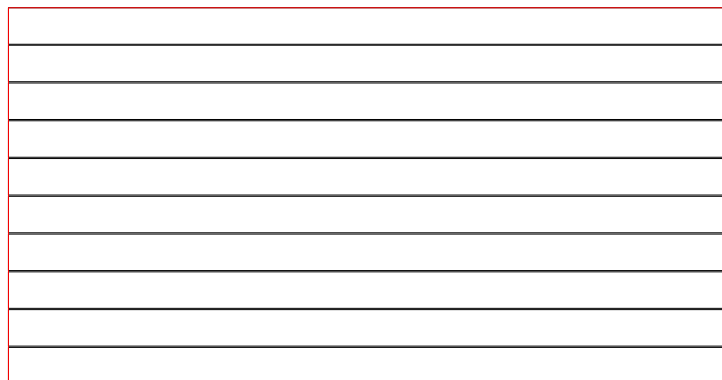
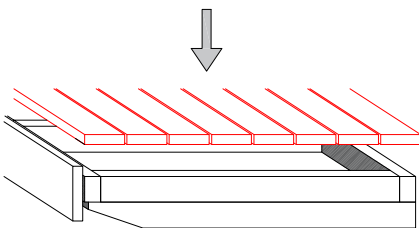
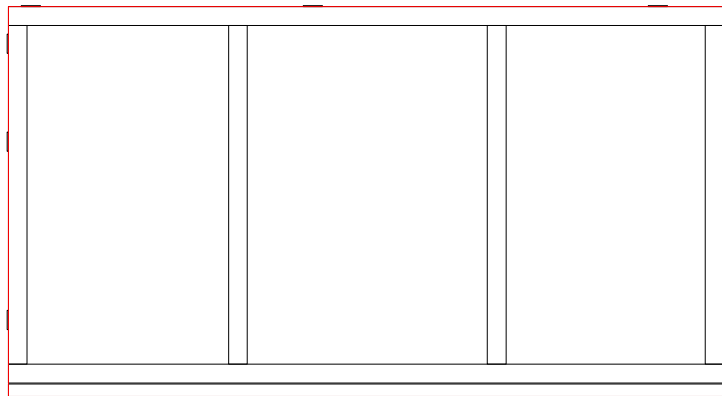
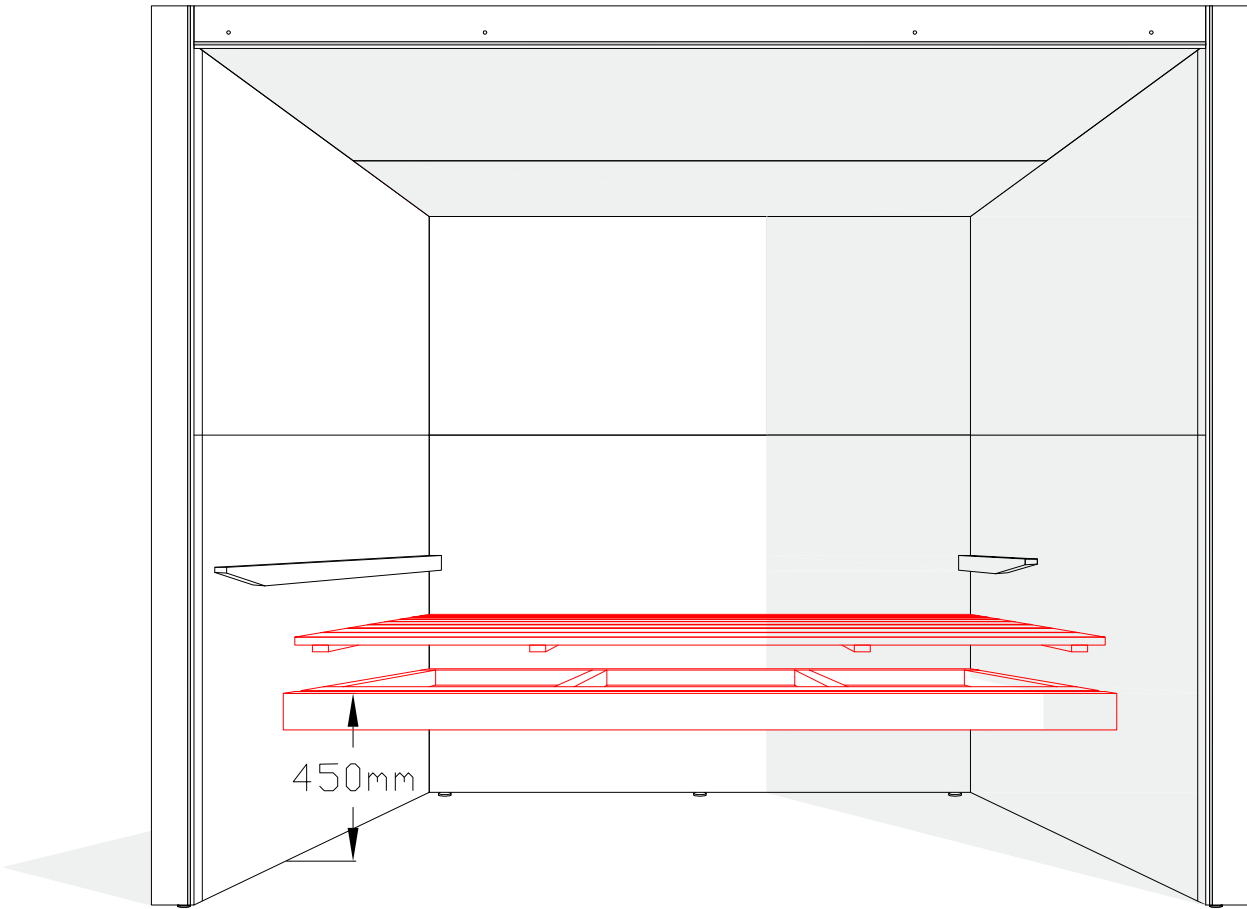
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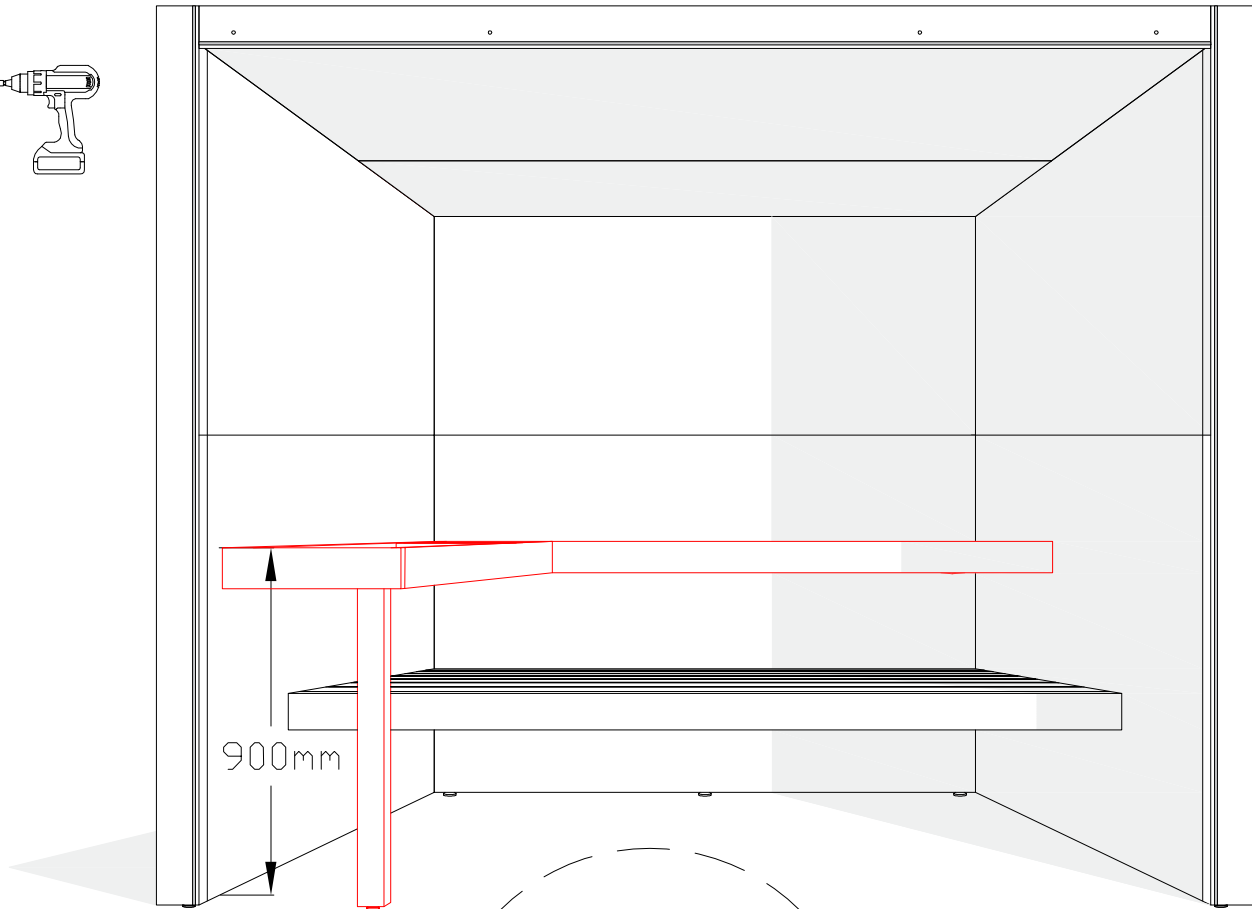


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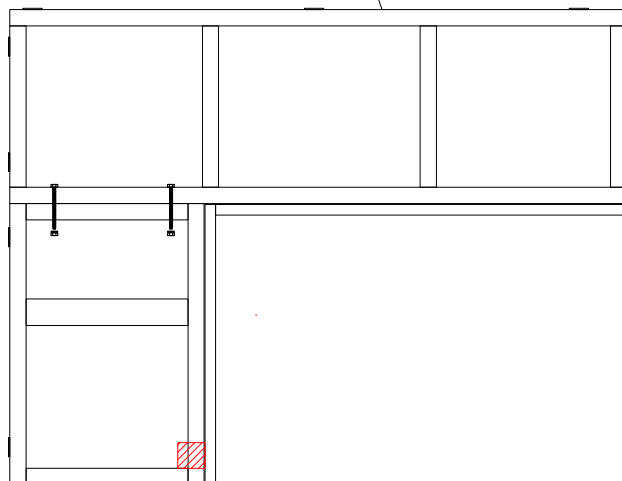
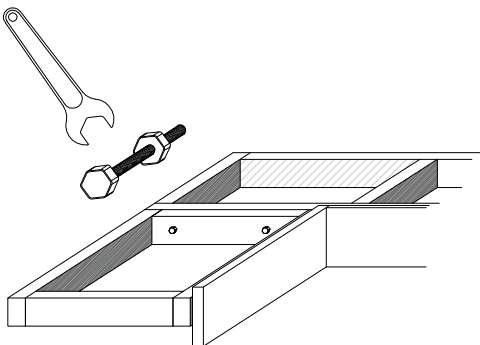
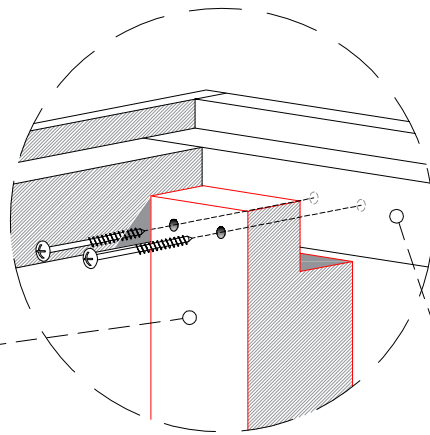


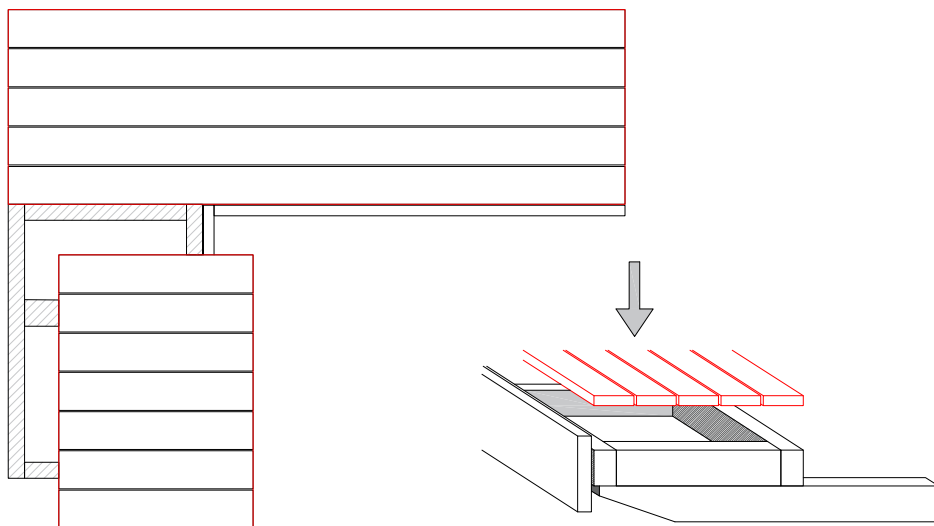
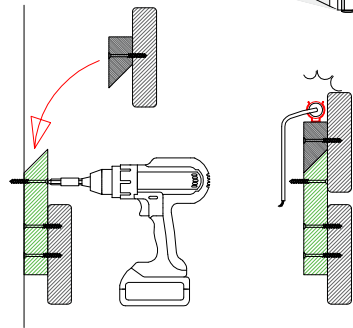
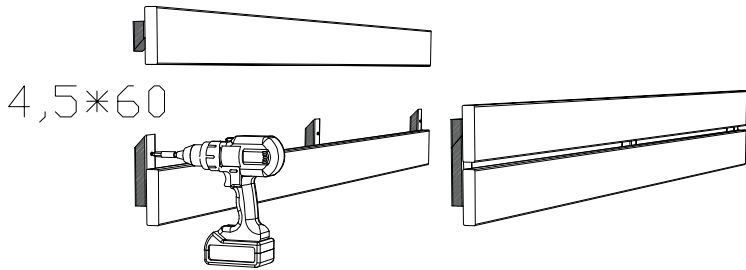
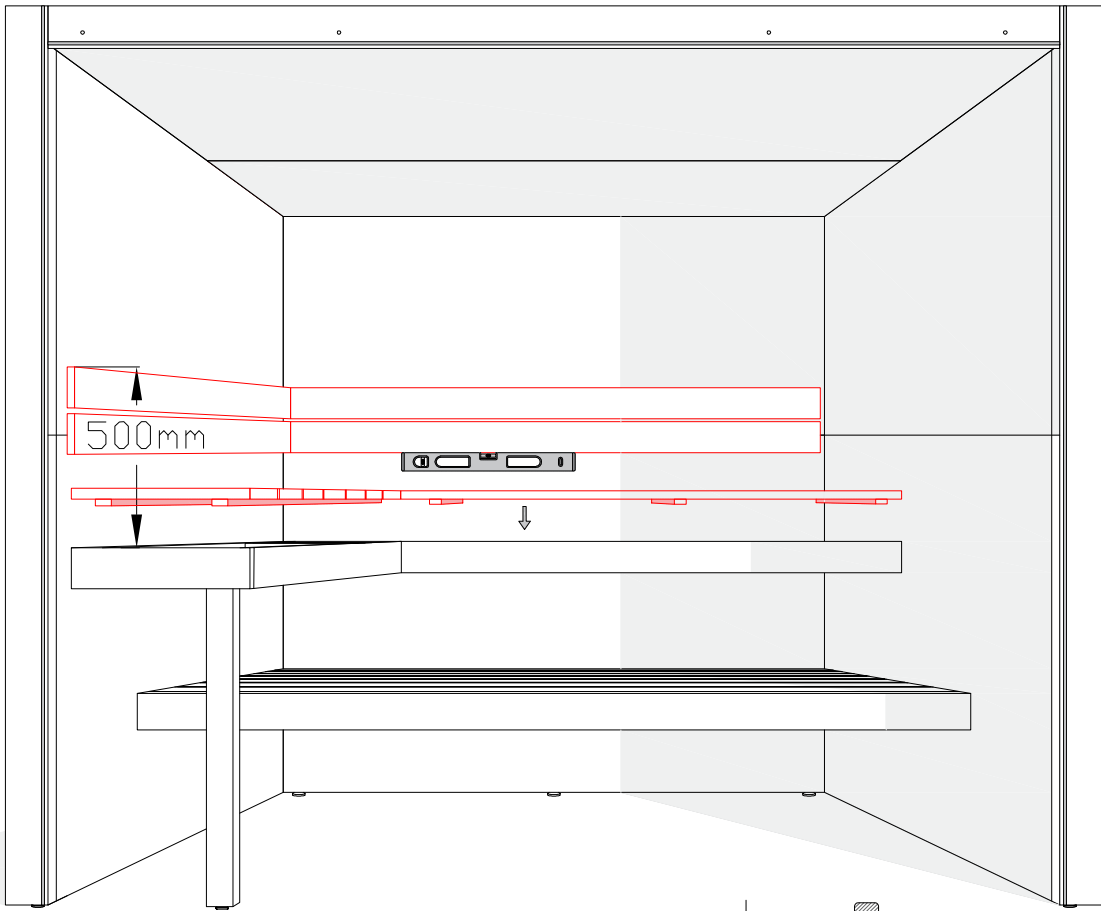
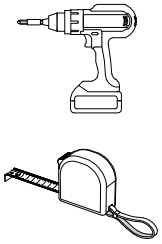


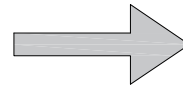
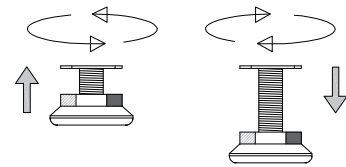
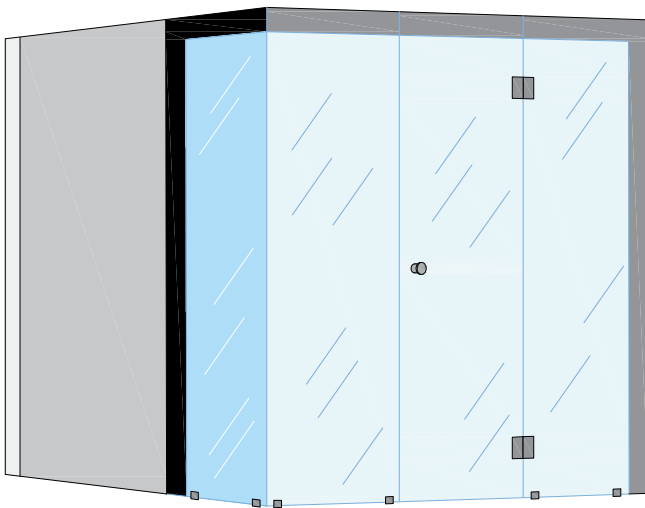
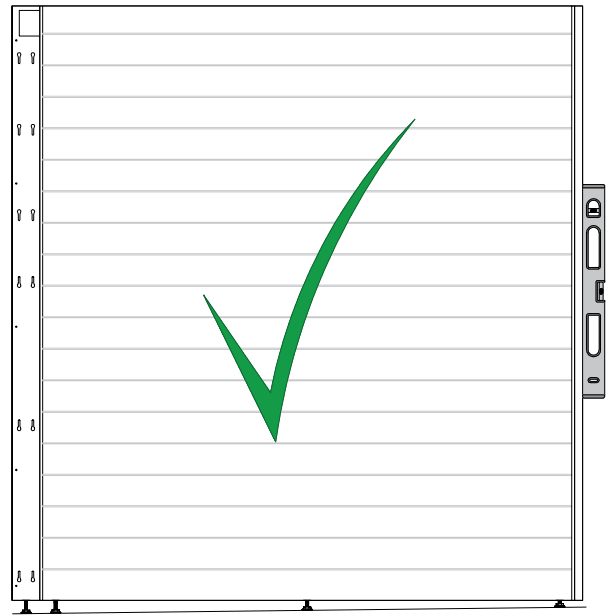
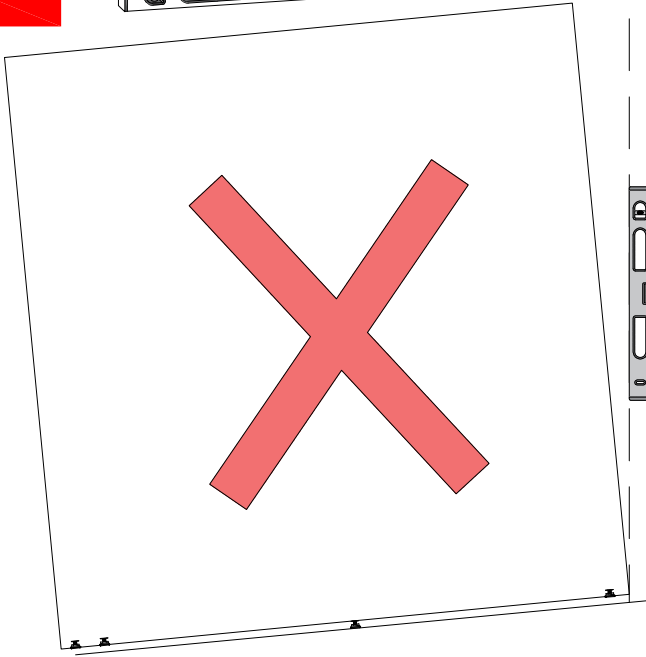
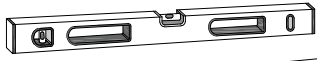




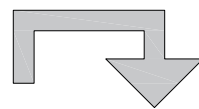
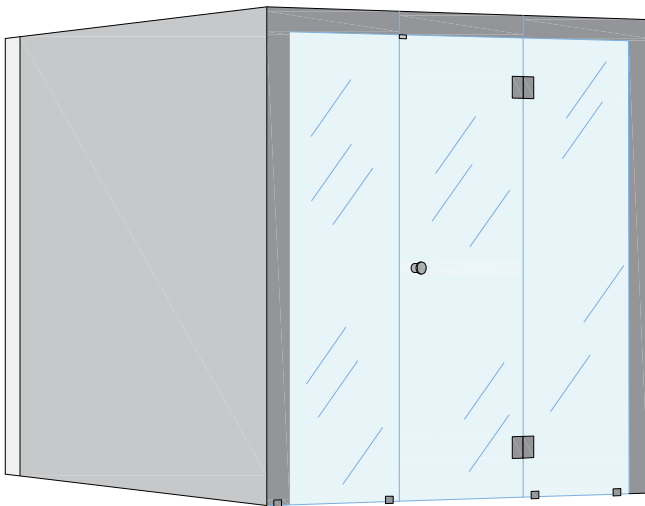
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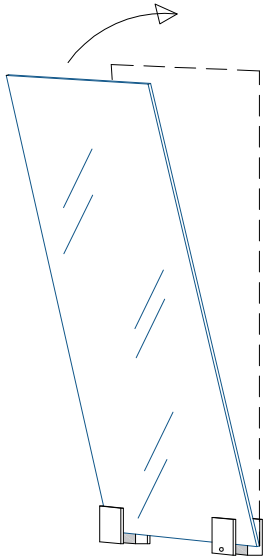
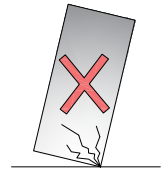
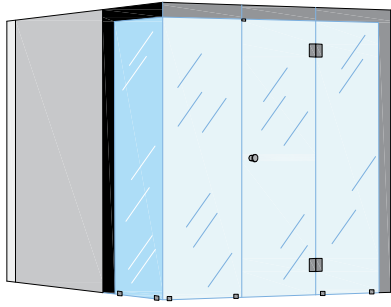




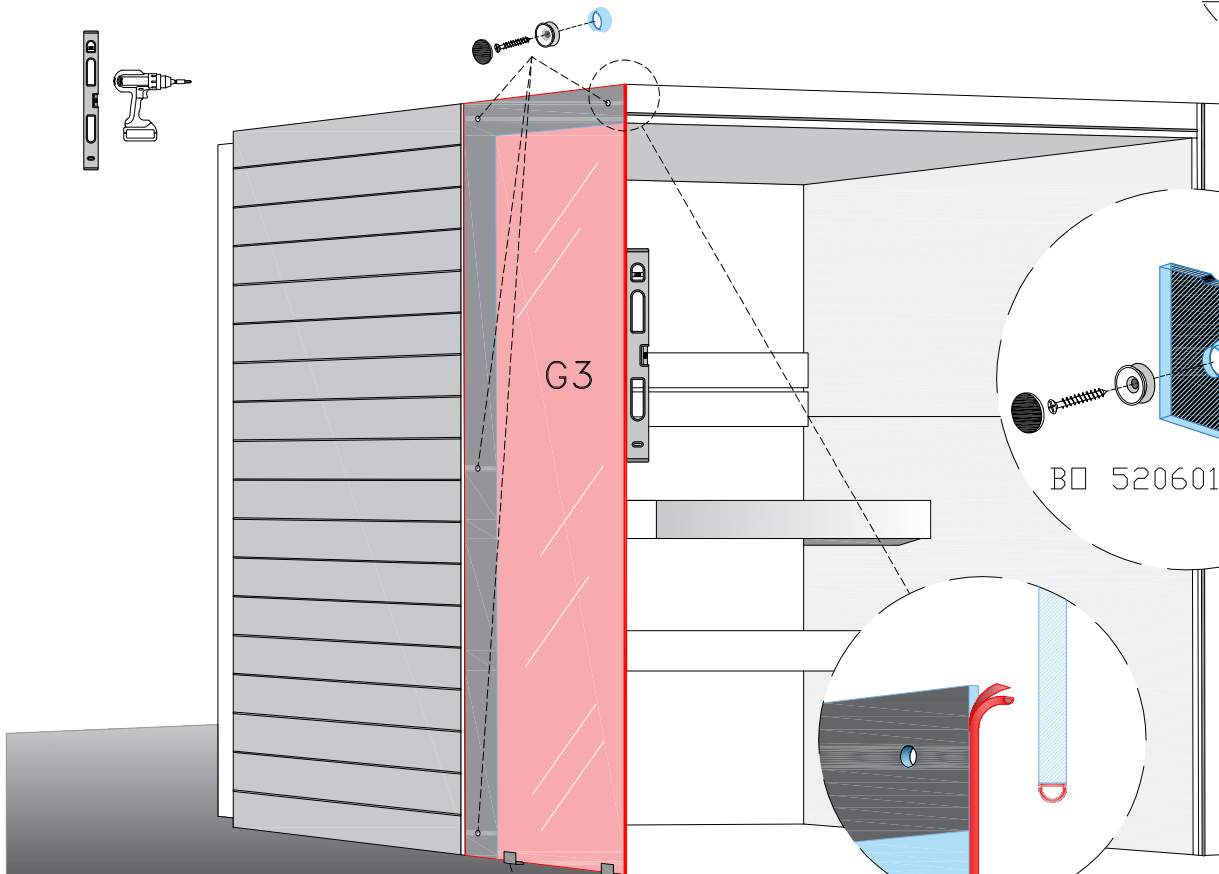
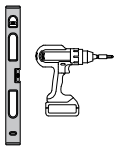
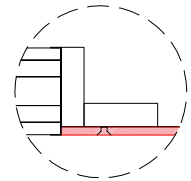
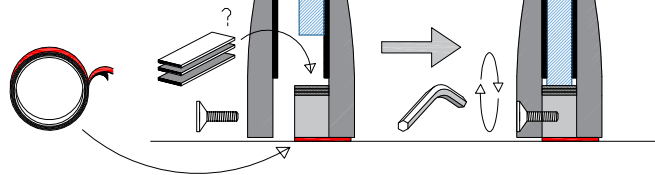
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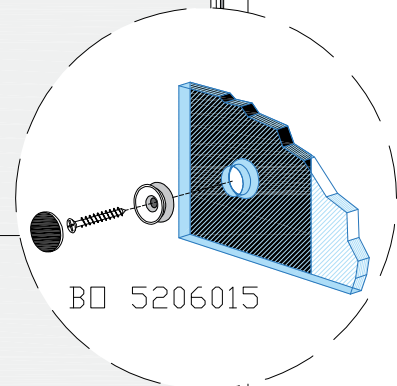
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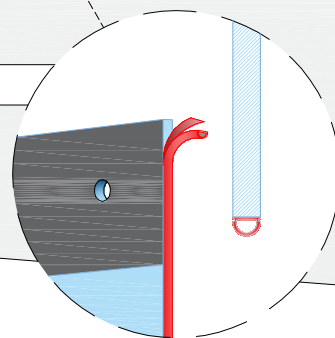
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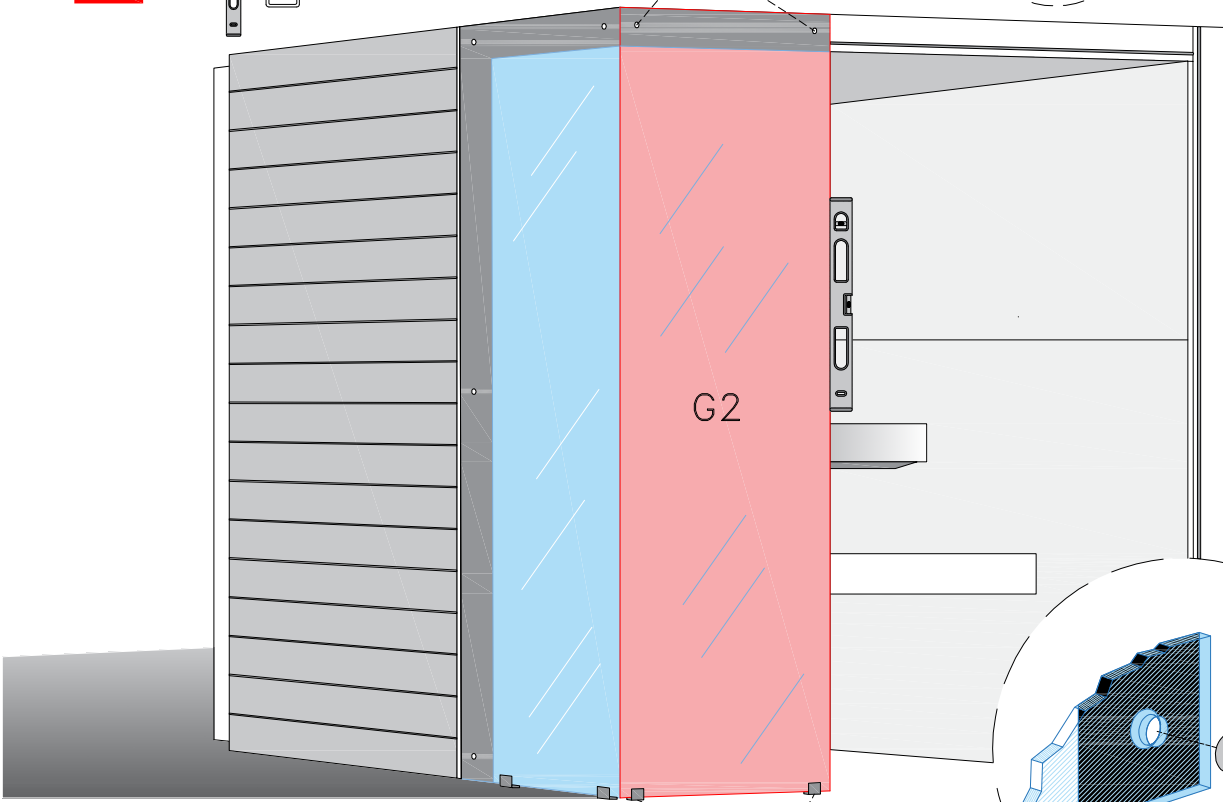
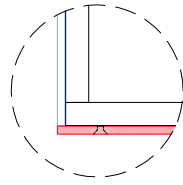
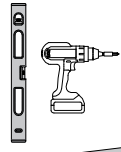
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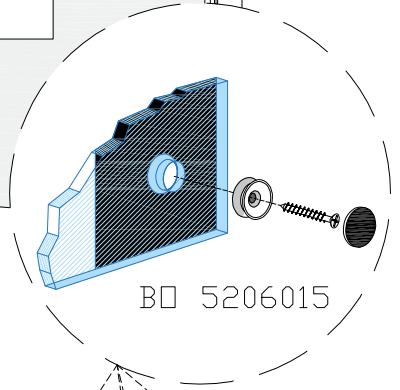


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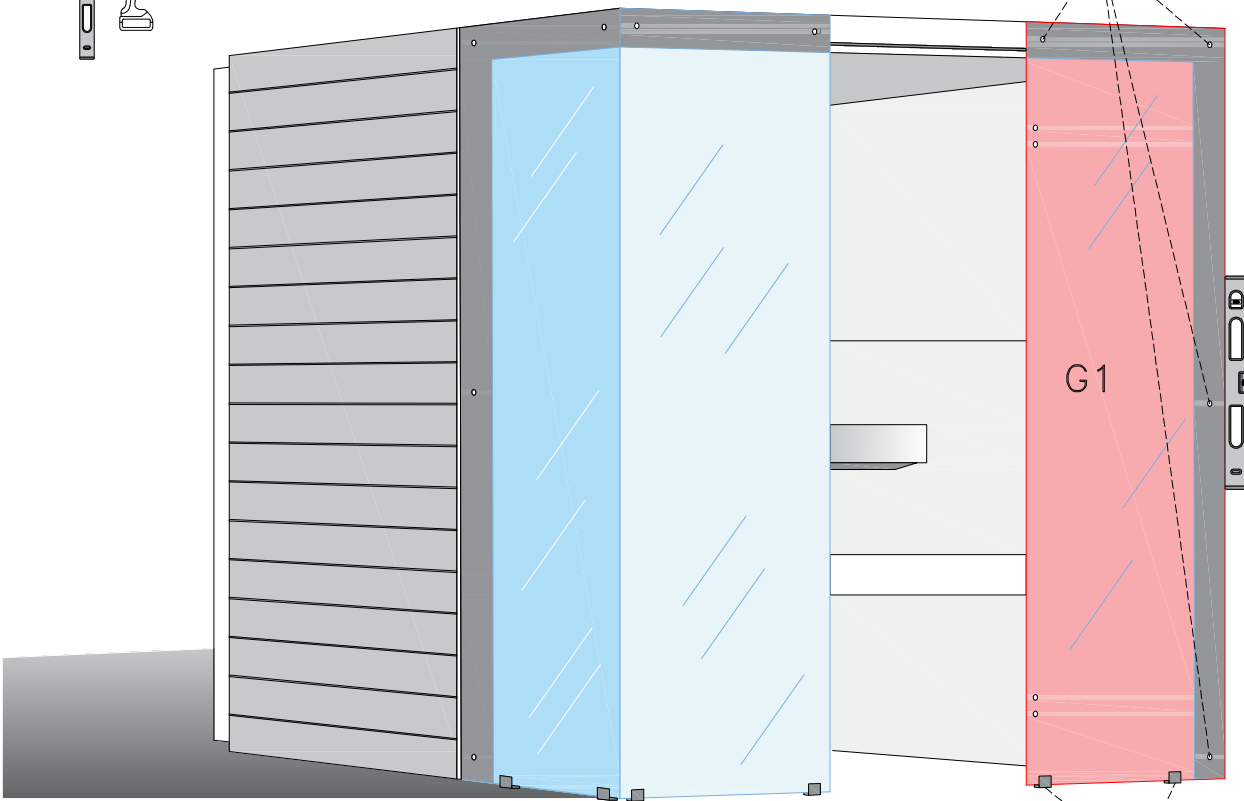
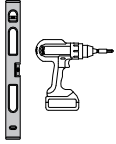


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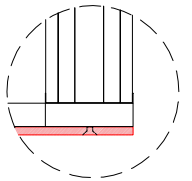


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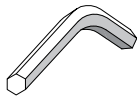


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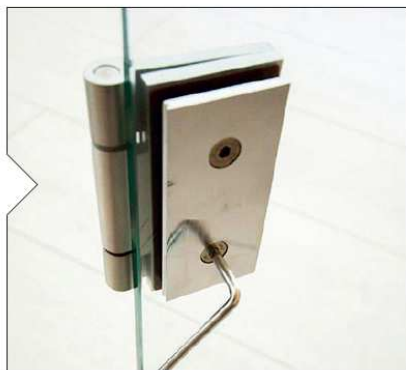
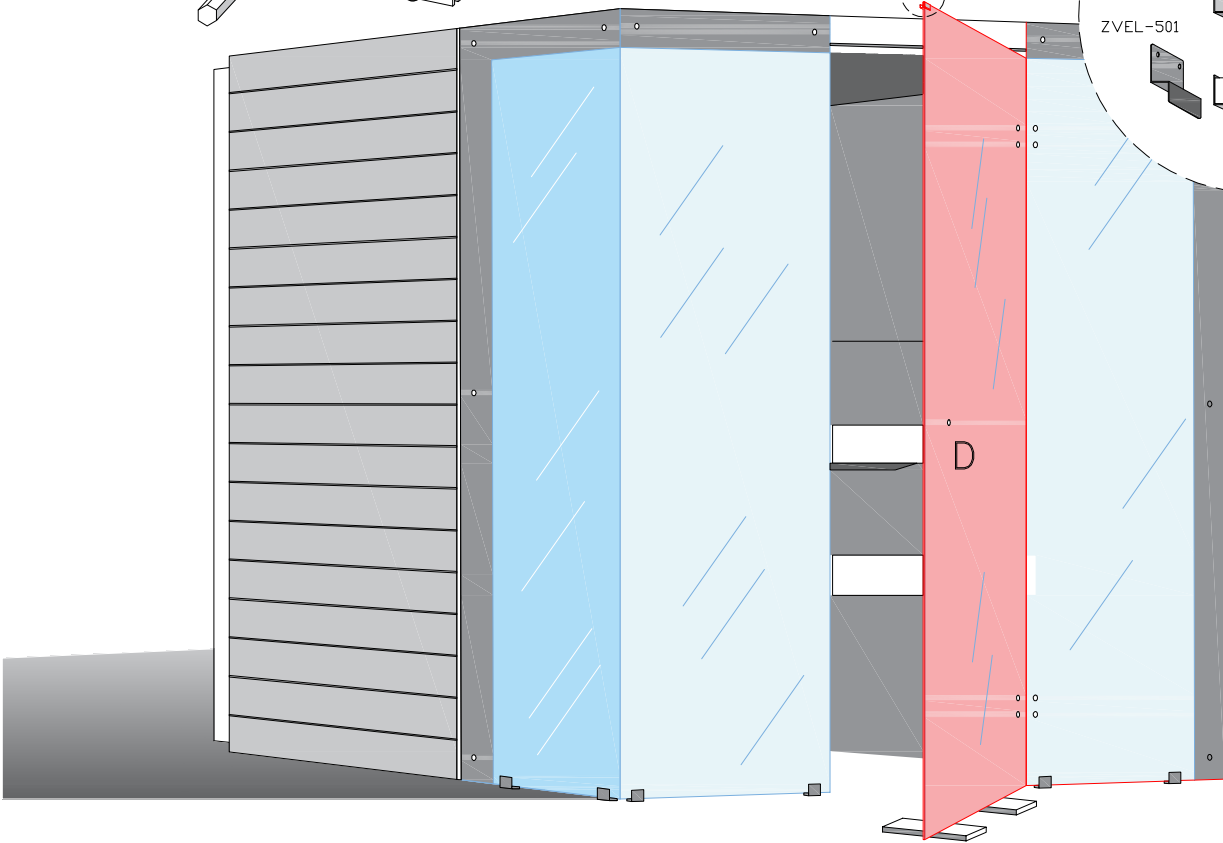
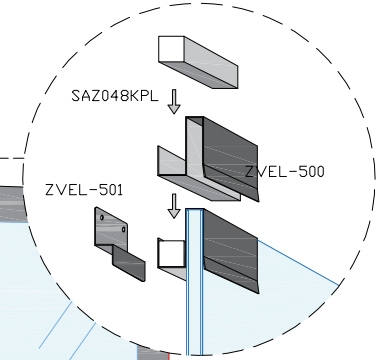
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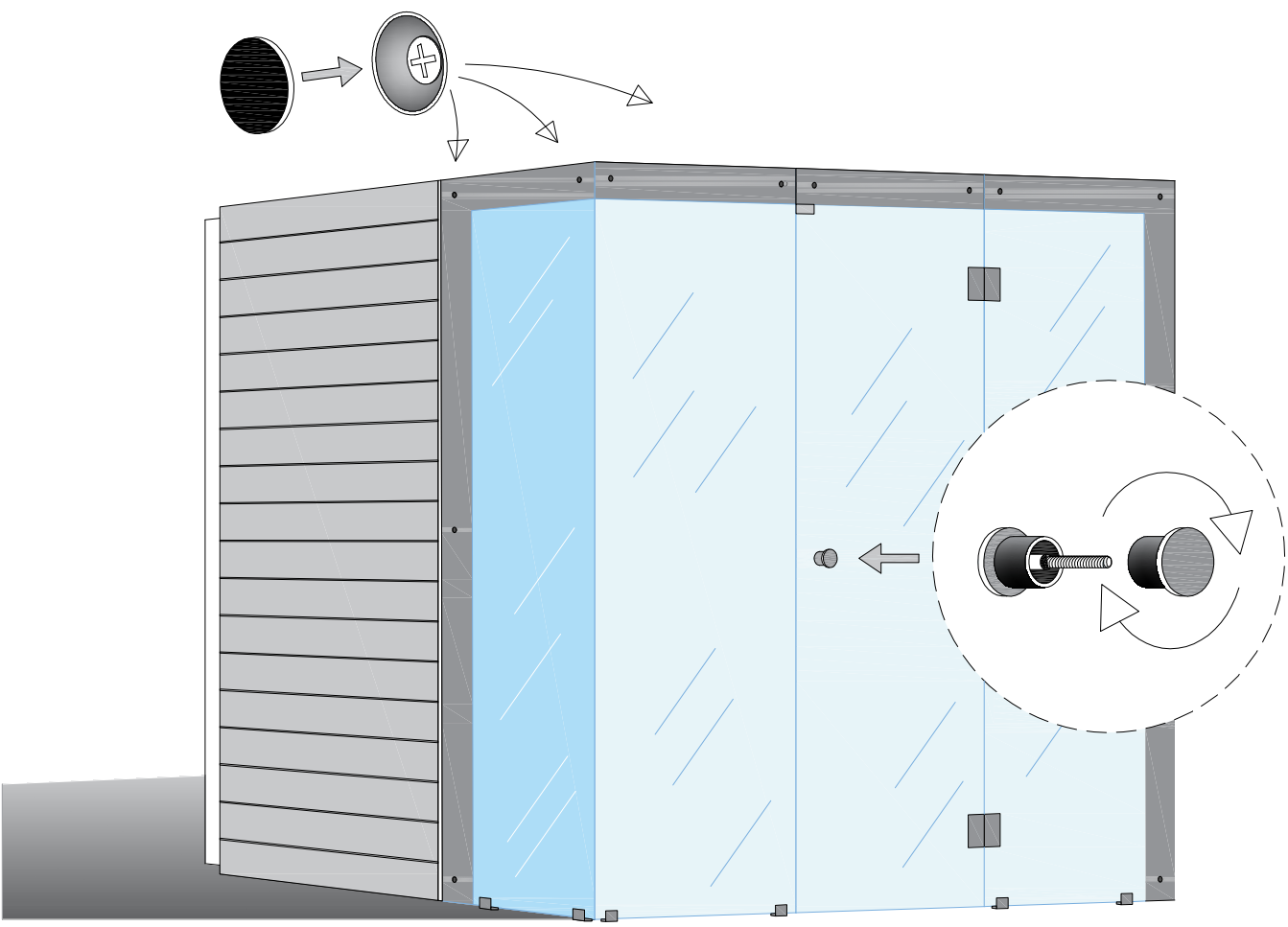
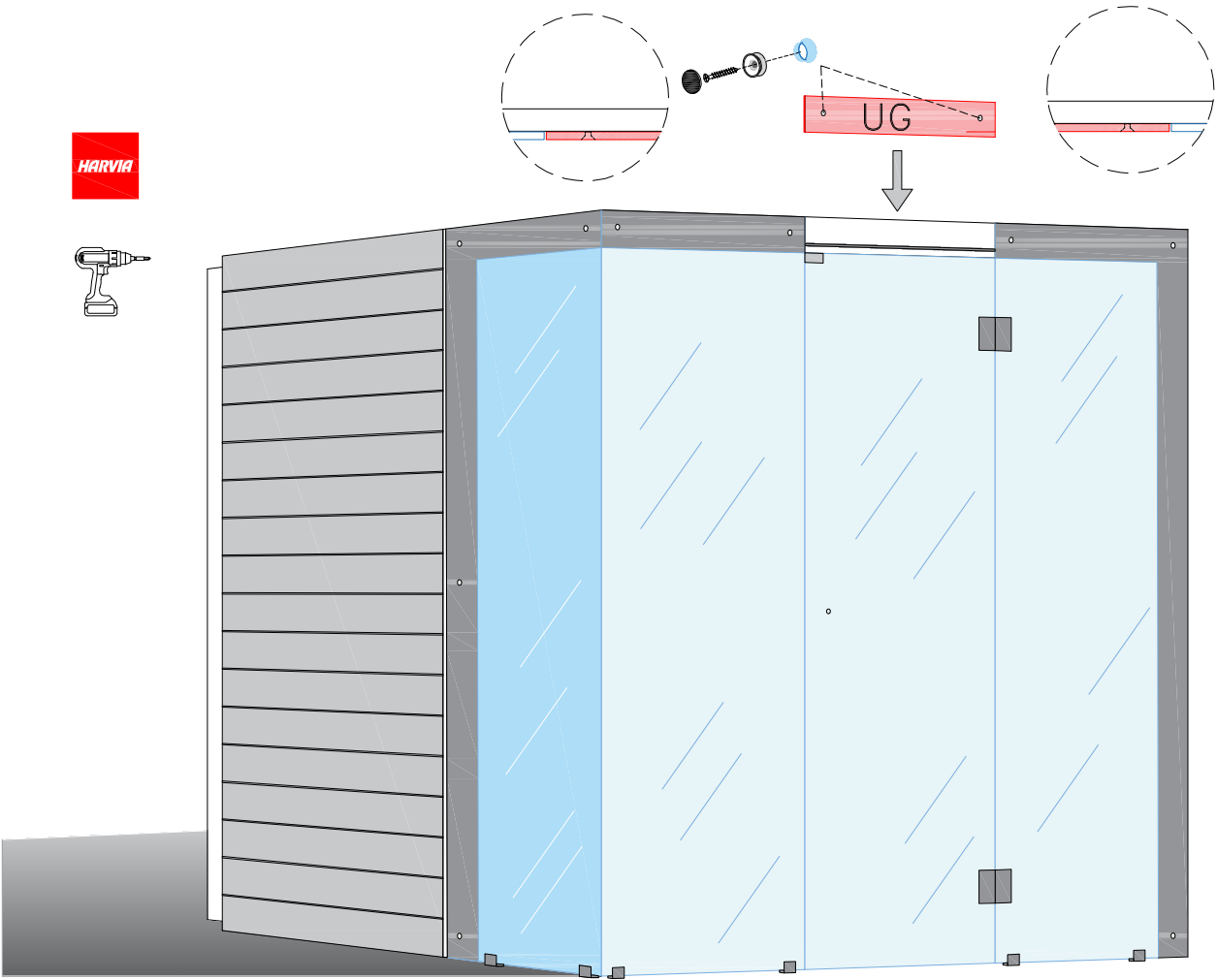


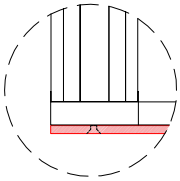
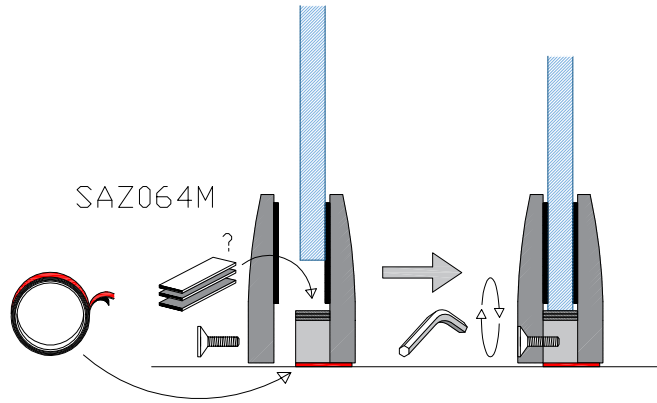
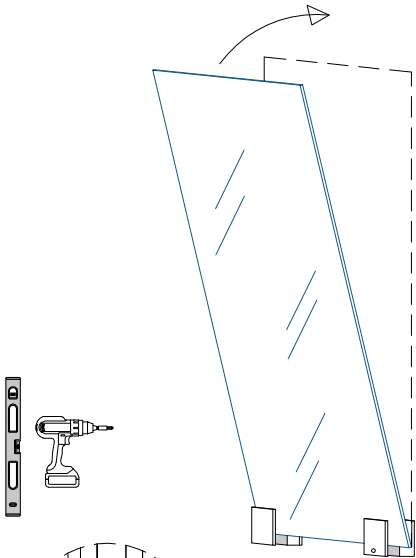
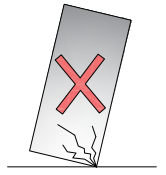
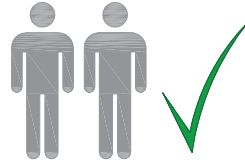
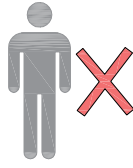
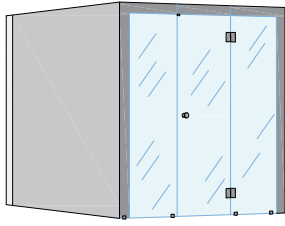
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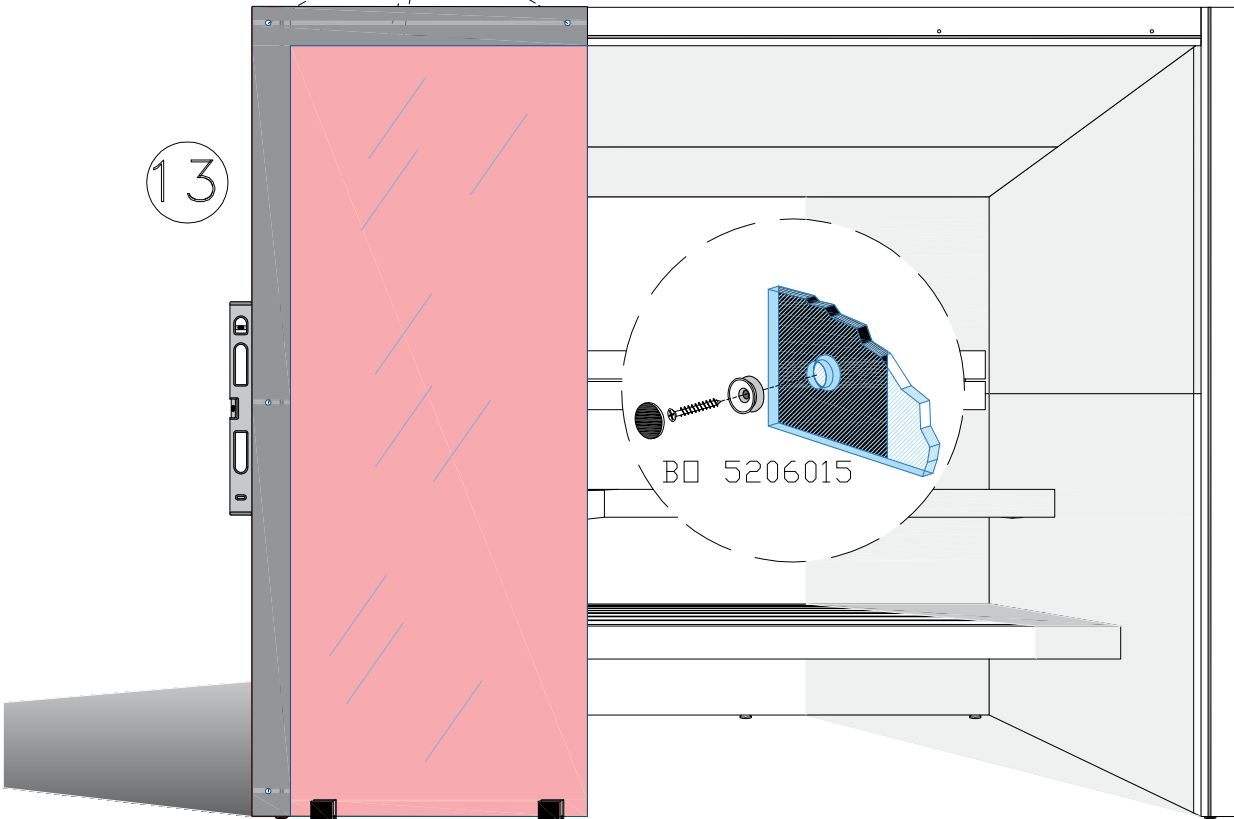
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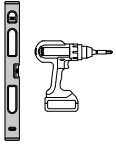




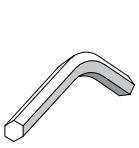
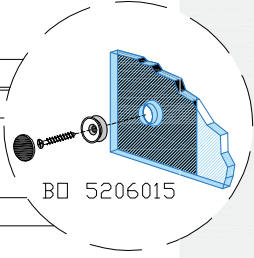
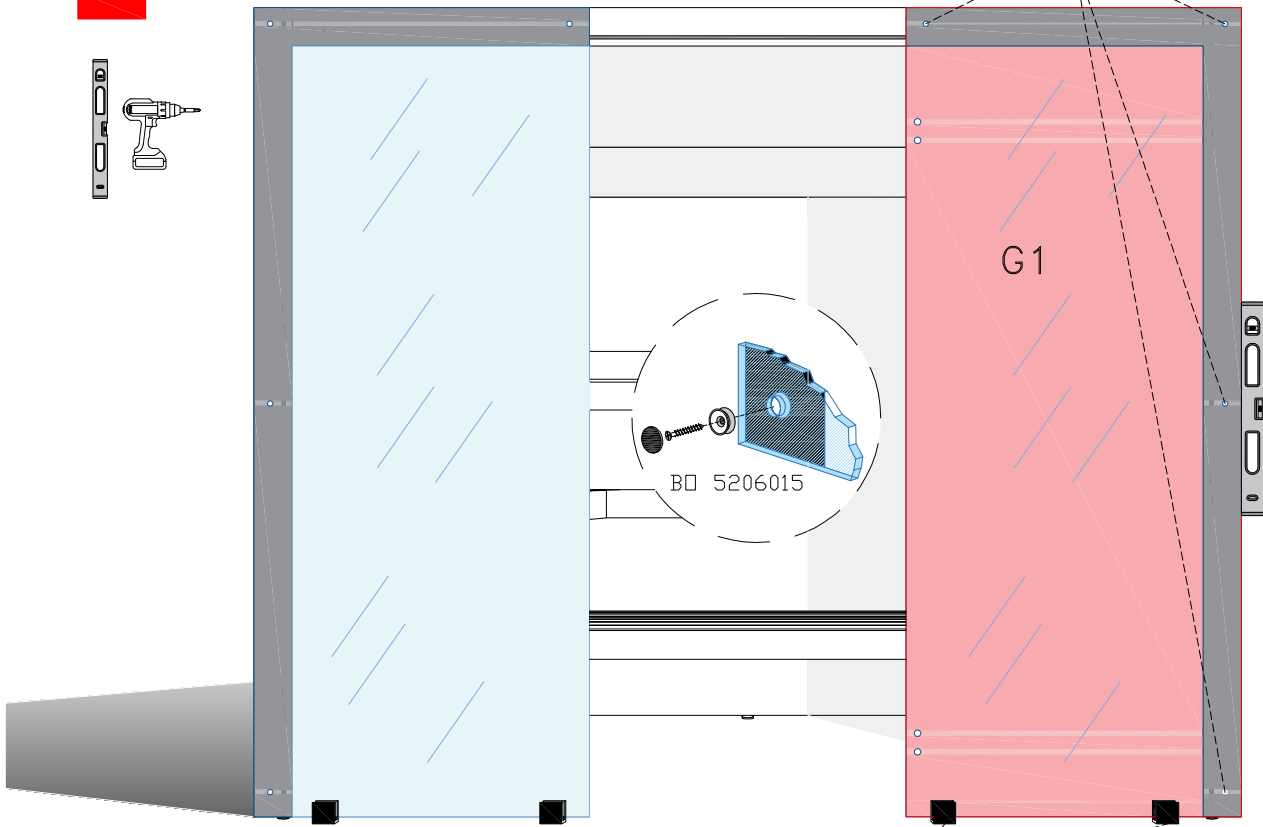
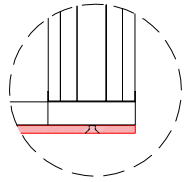
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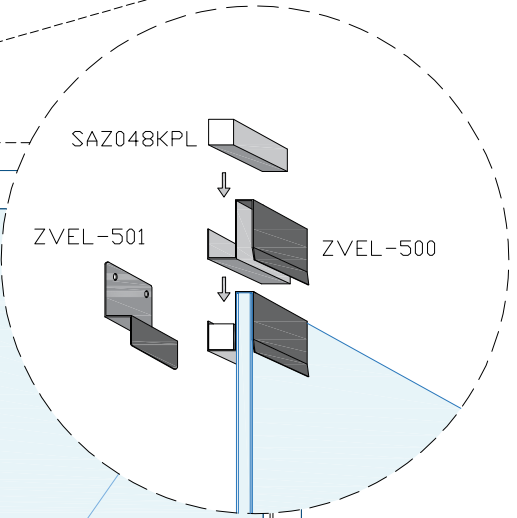
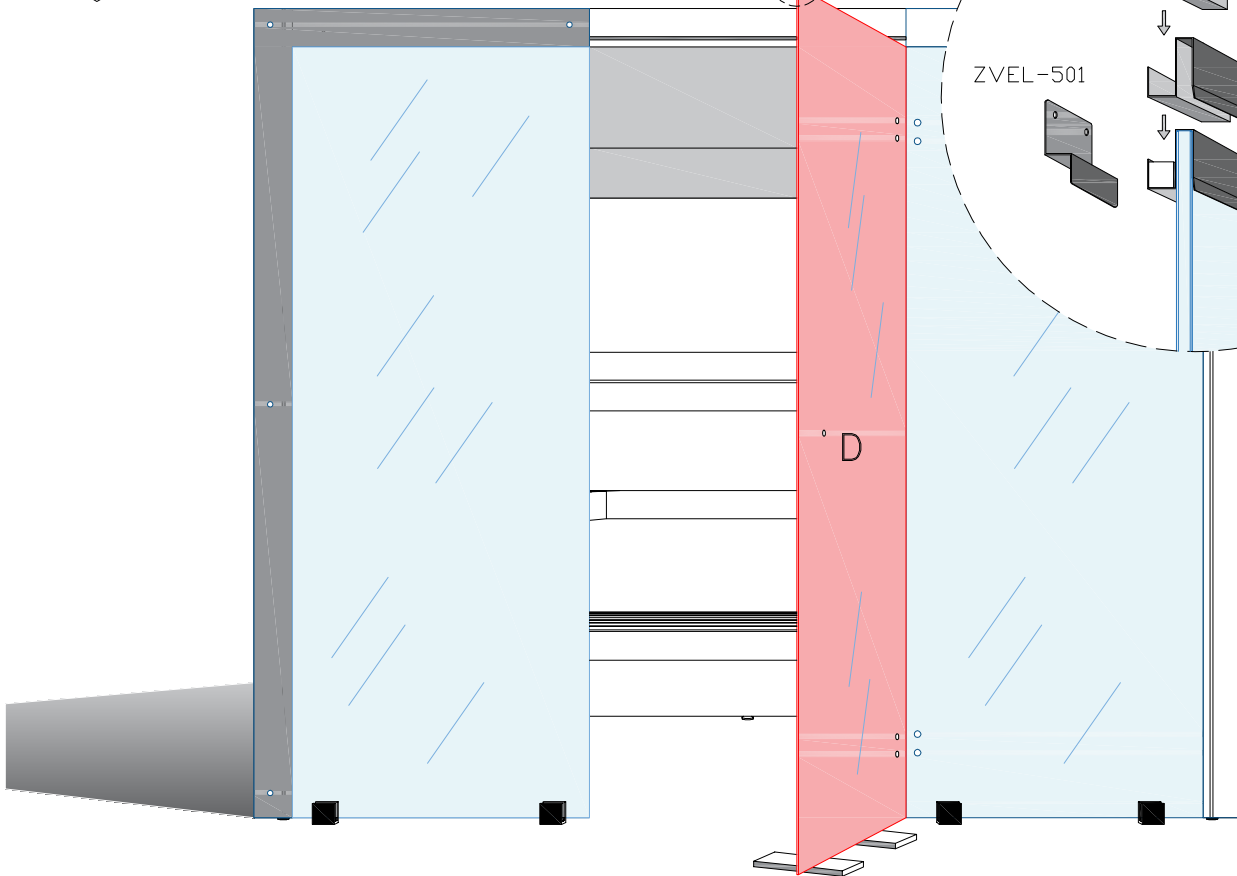


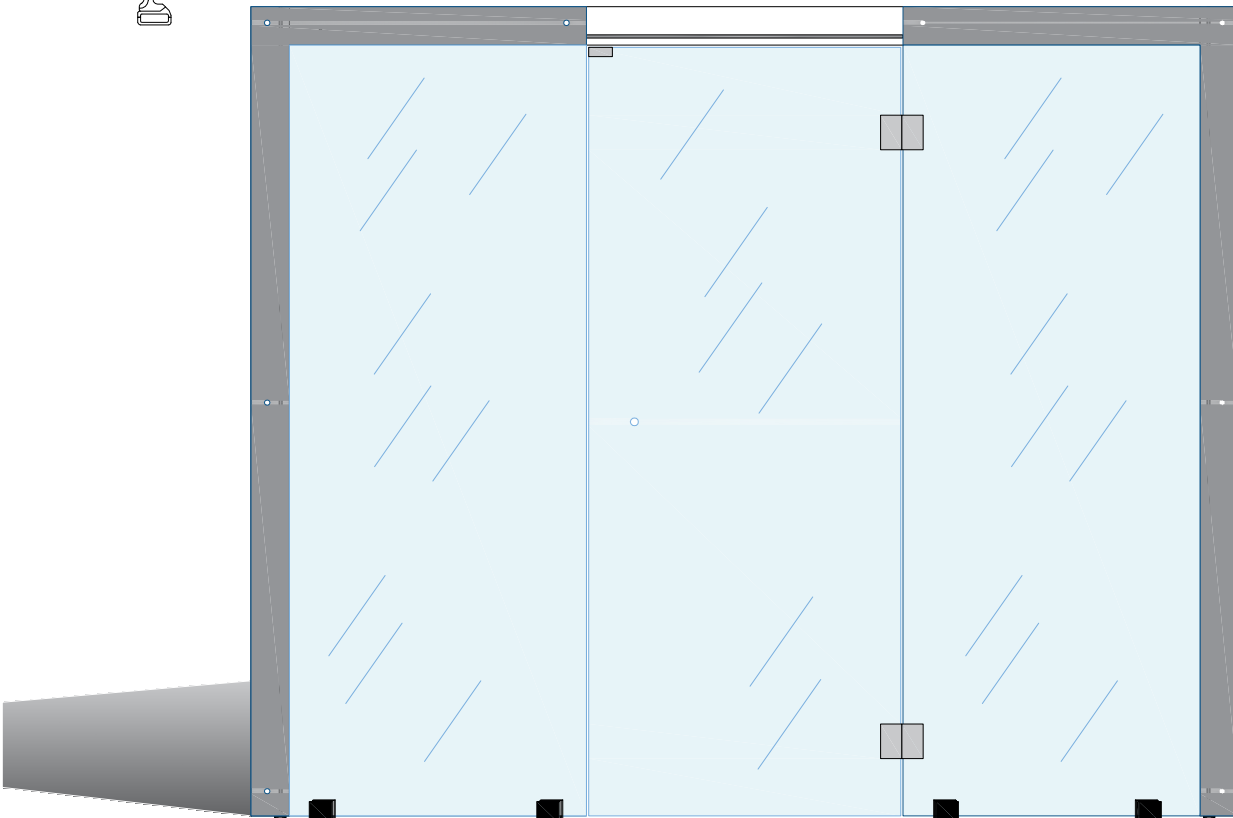
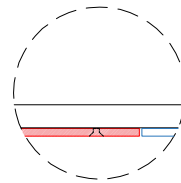
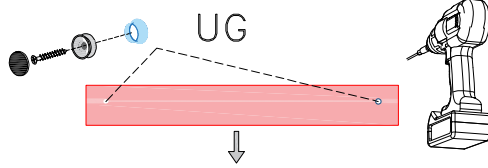
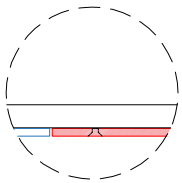
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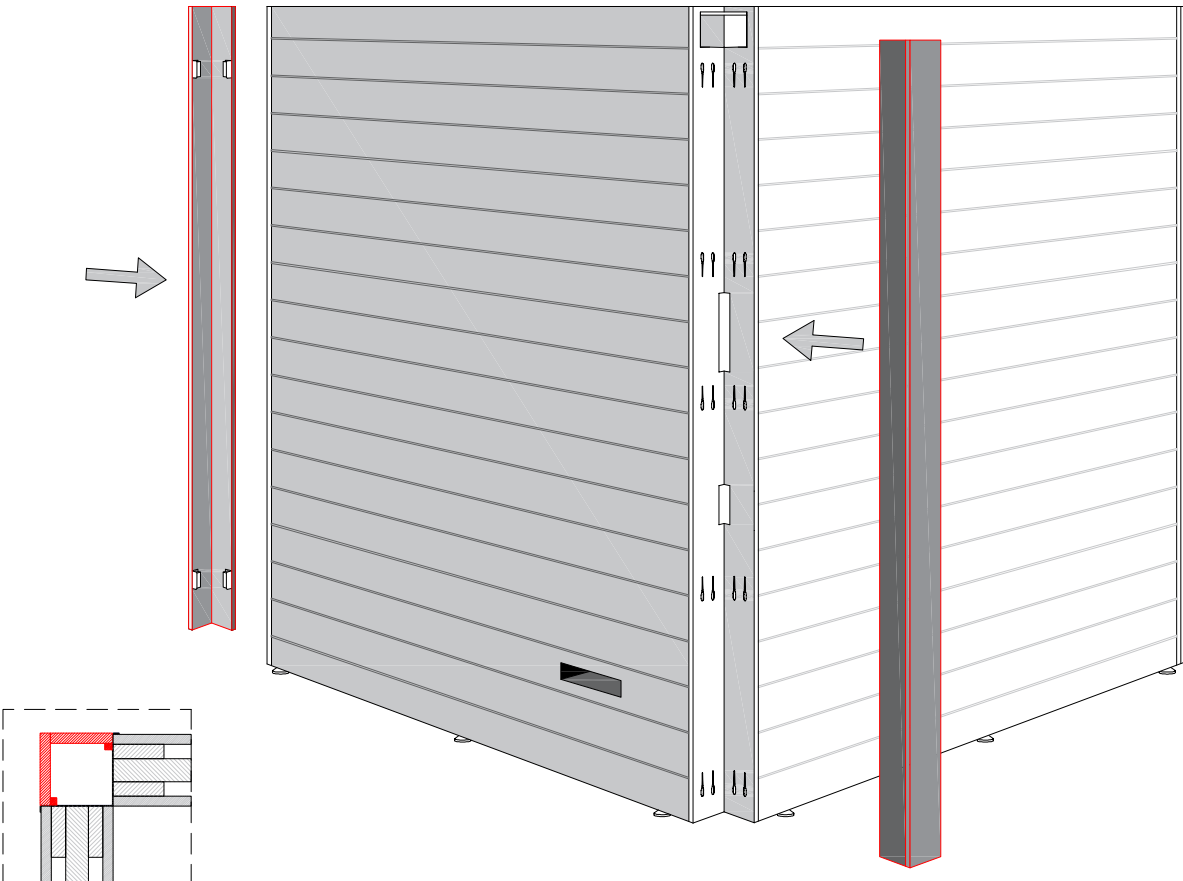
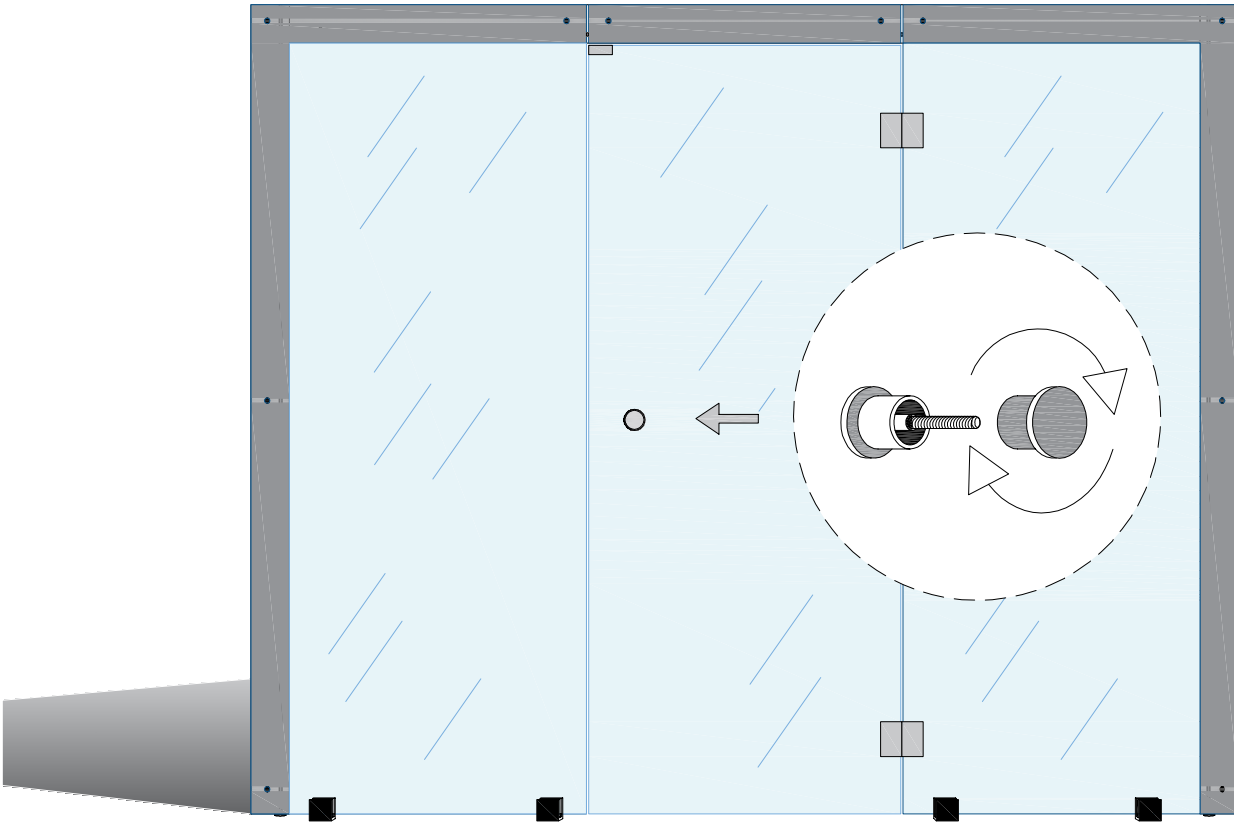
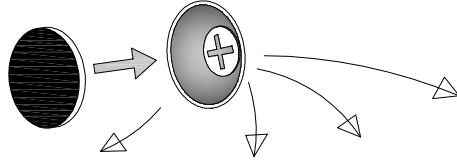


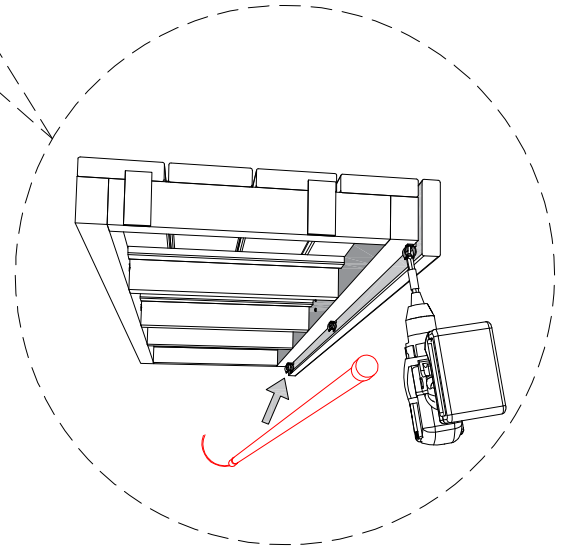
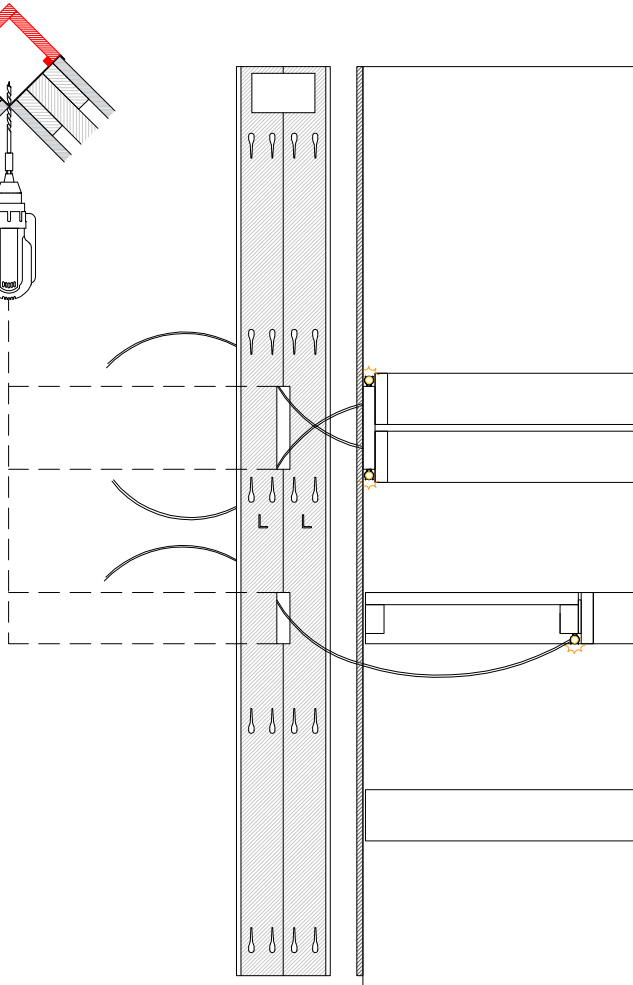
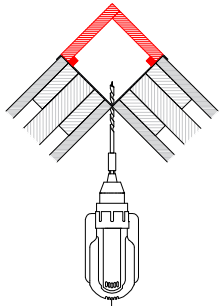
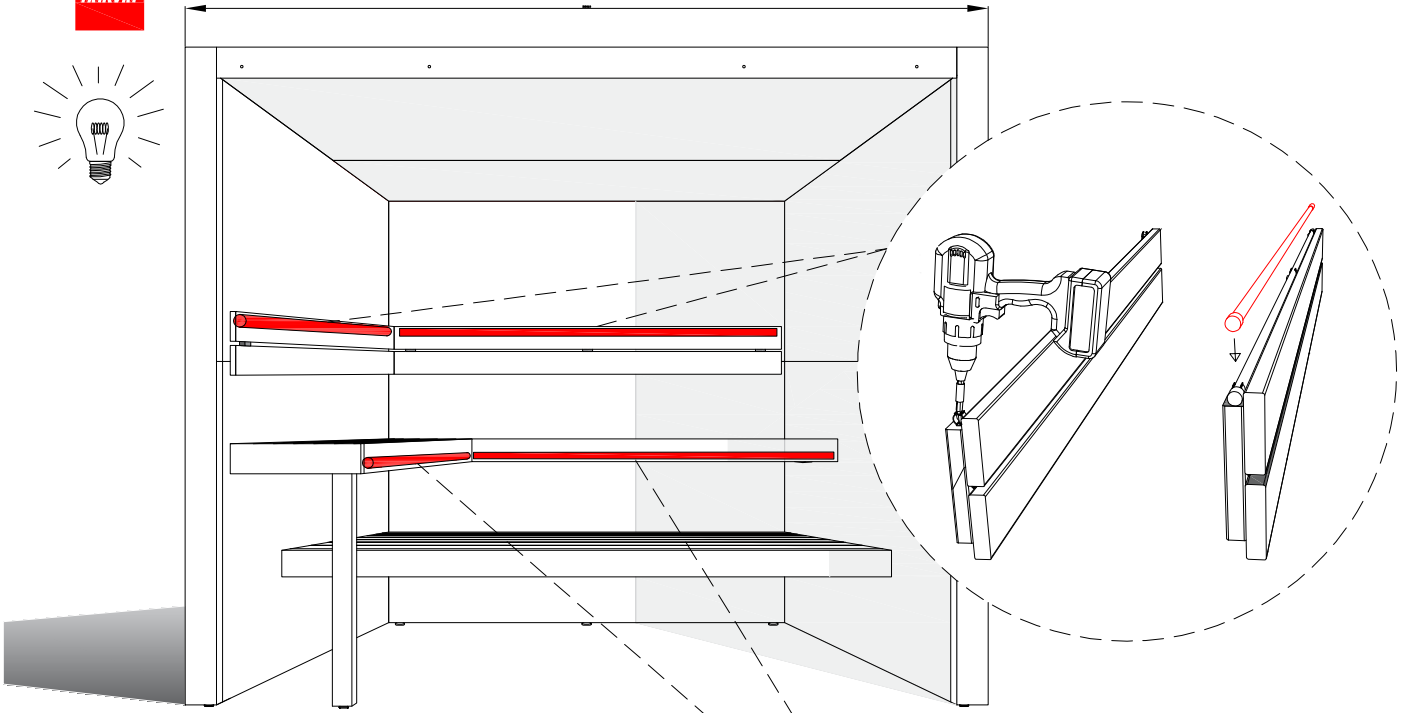
1-032-927 black  
x2

SAZ064M

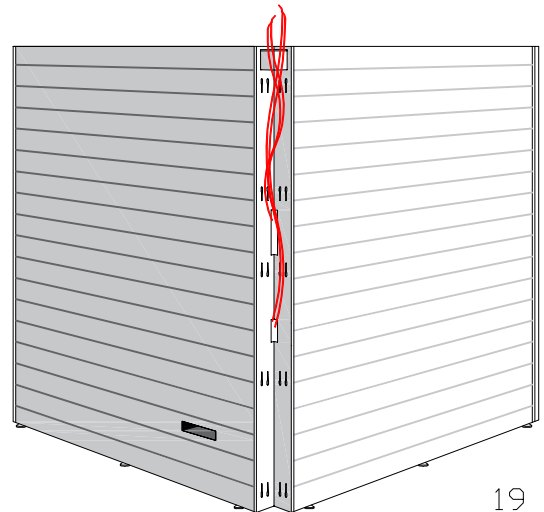


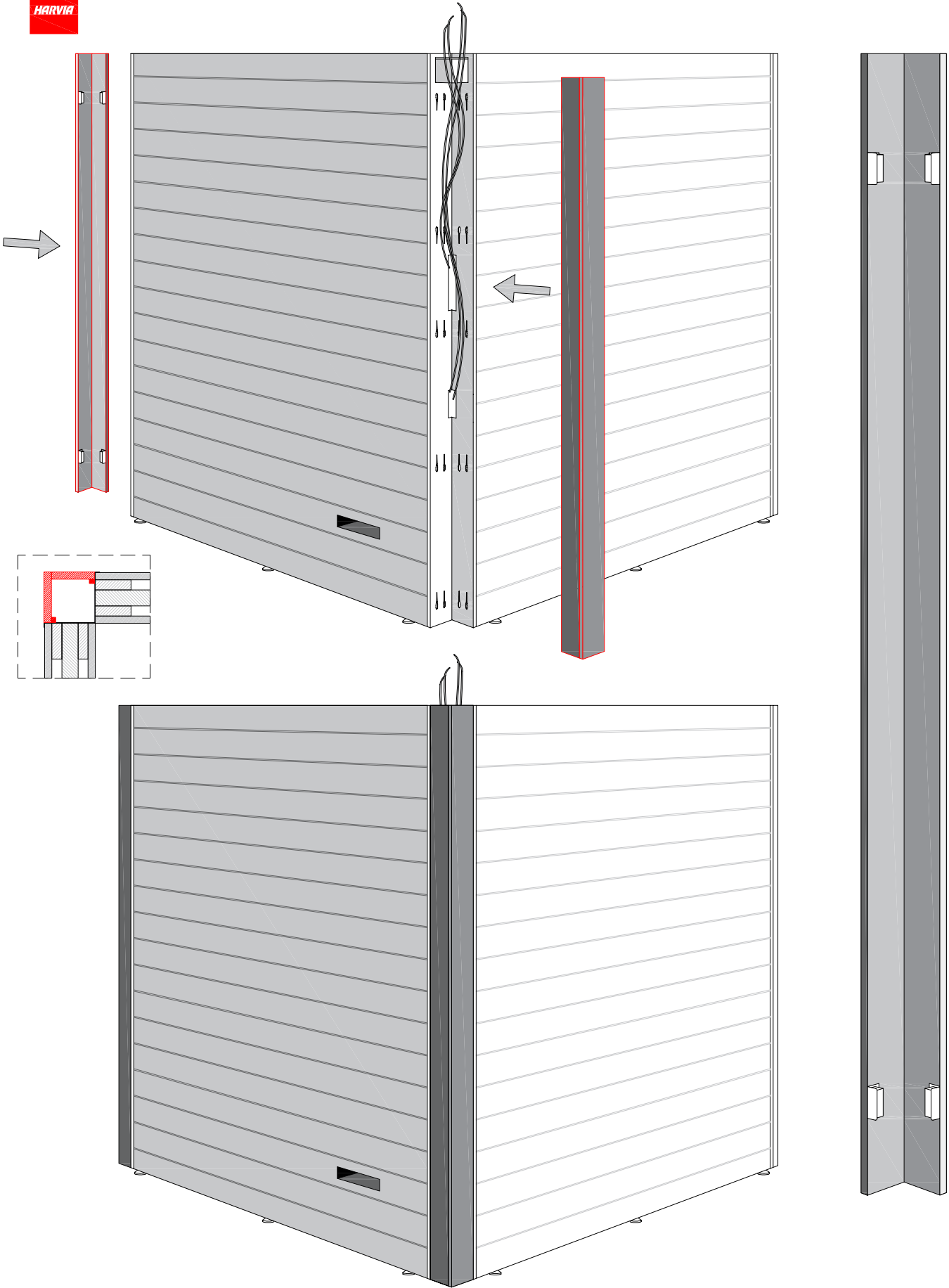






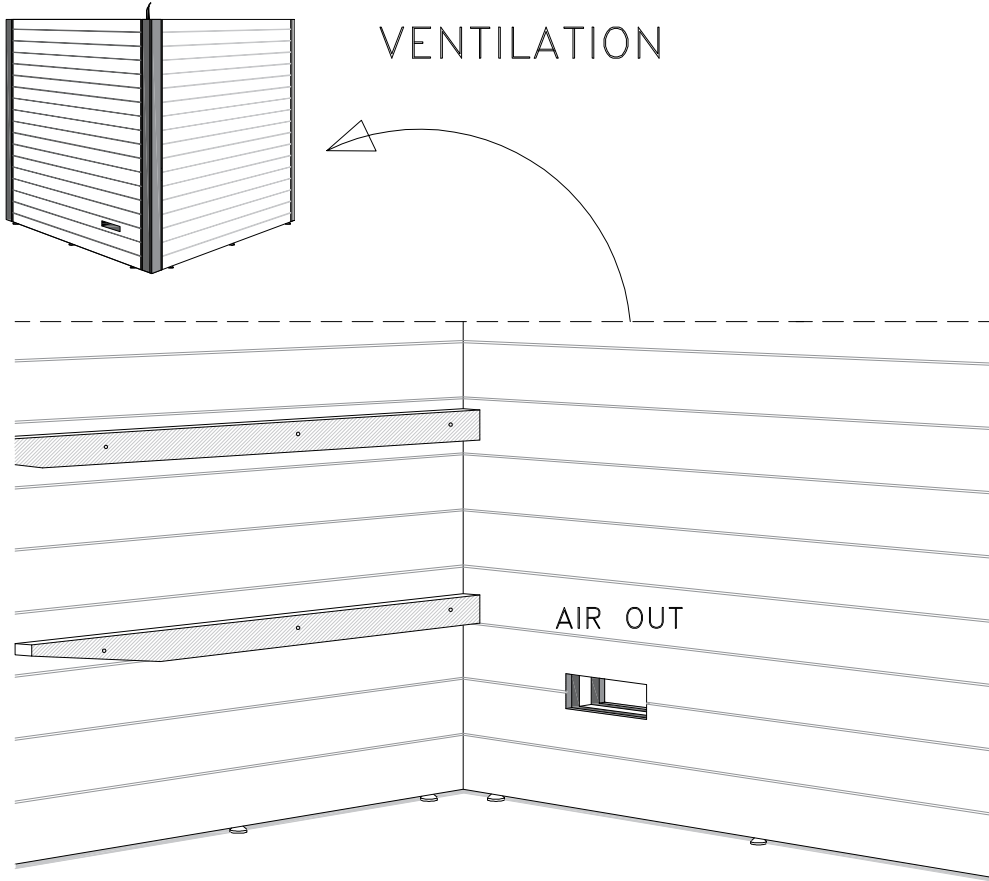
12 V



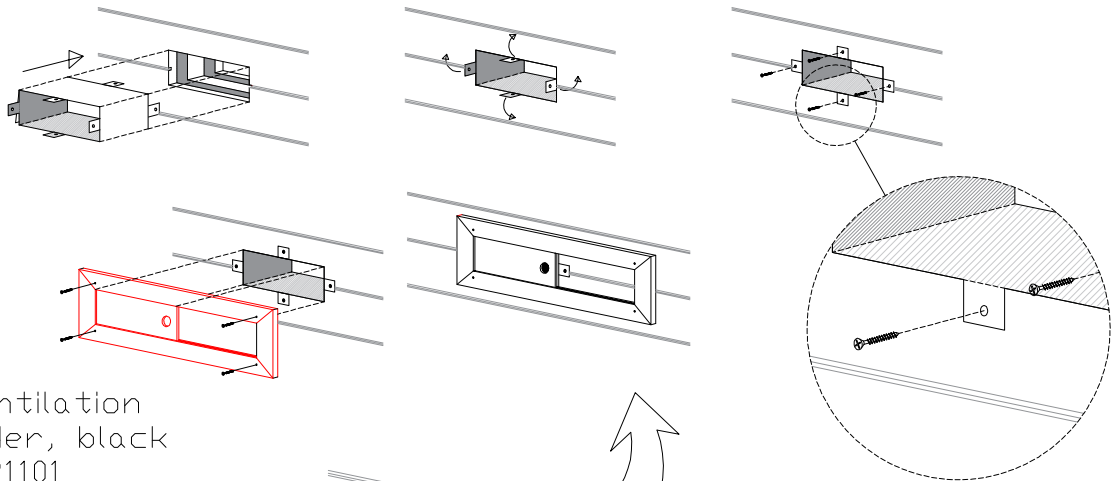
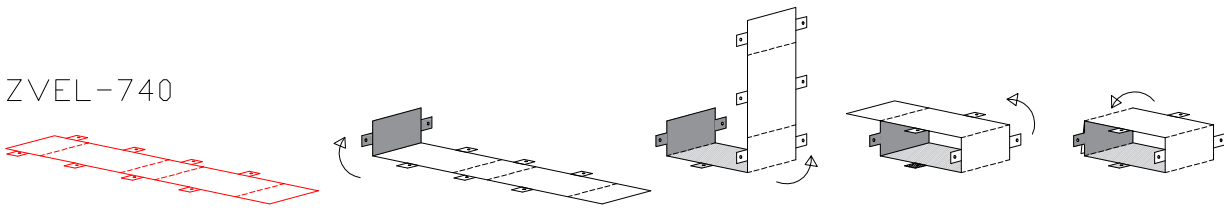




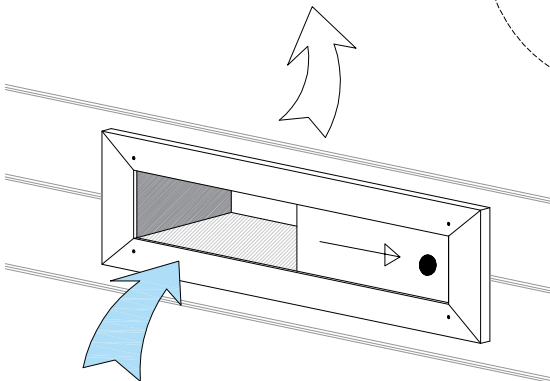
# VENTILATION

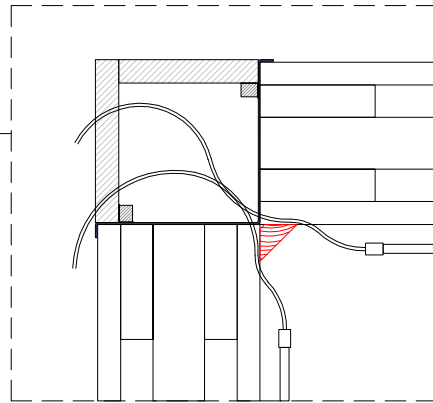
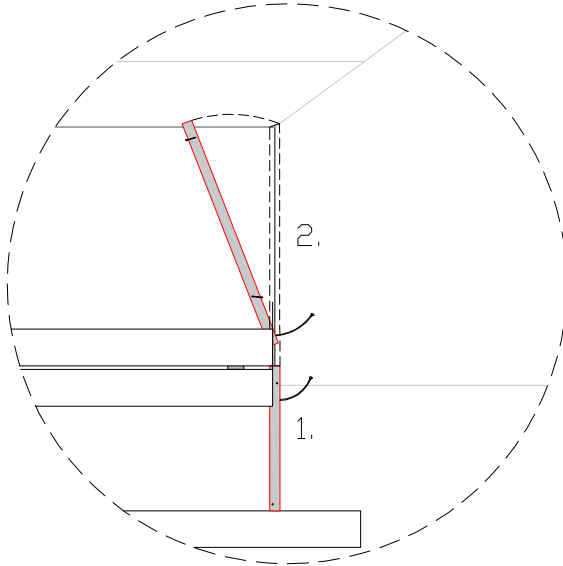
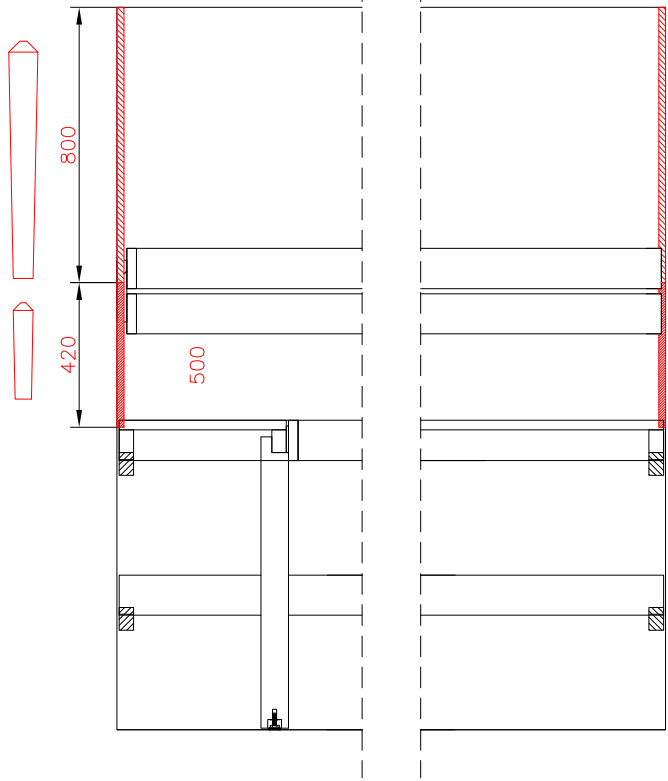
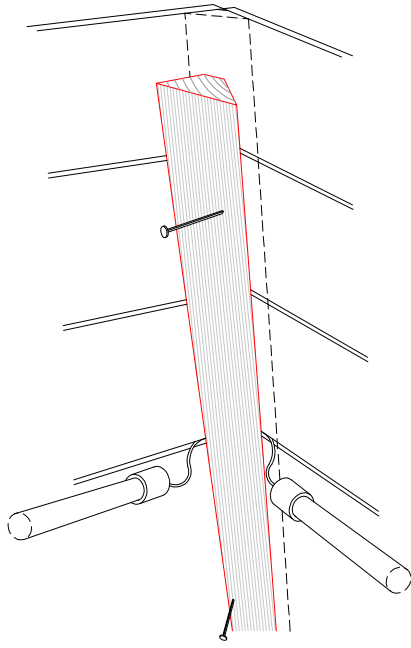
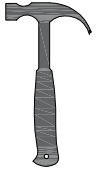


ZVEL-740



Ventilation  
slider, black  
4021101







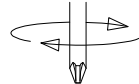
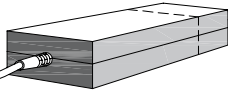
# RGBW LED

LED-PWS-24-90/160

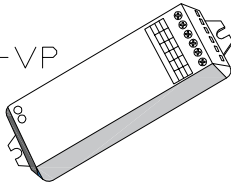
230V



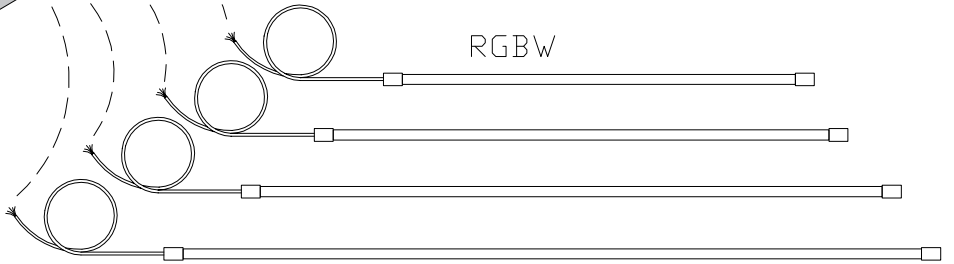
24V



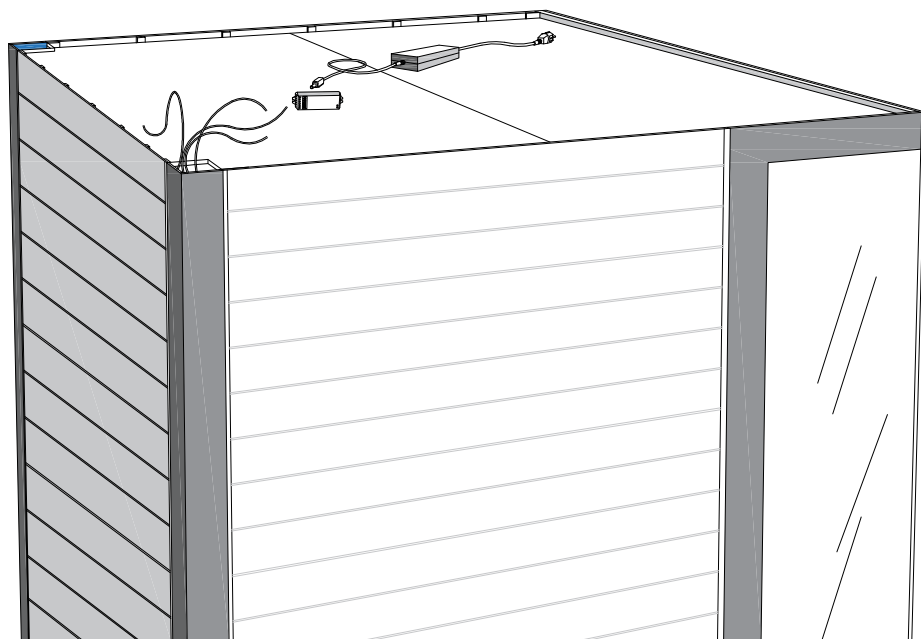
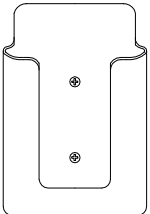
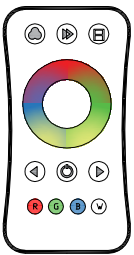
LC-CV-VP



RGBW



LR-1Z





# HEATER

